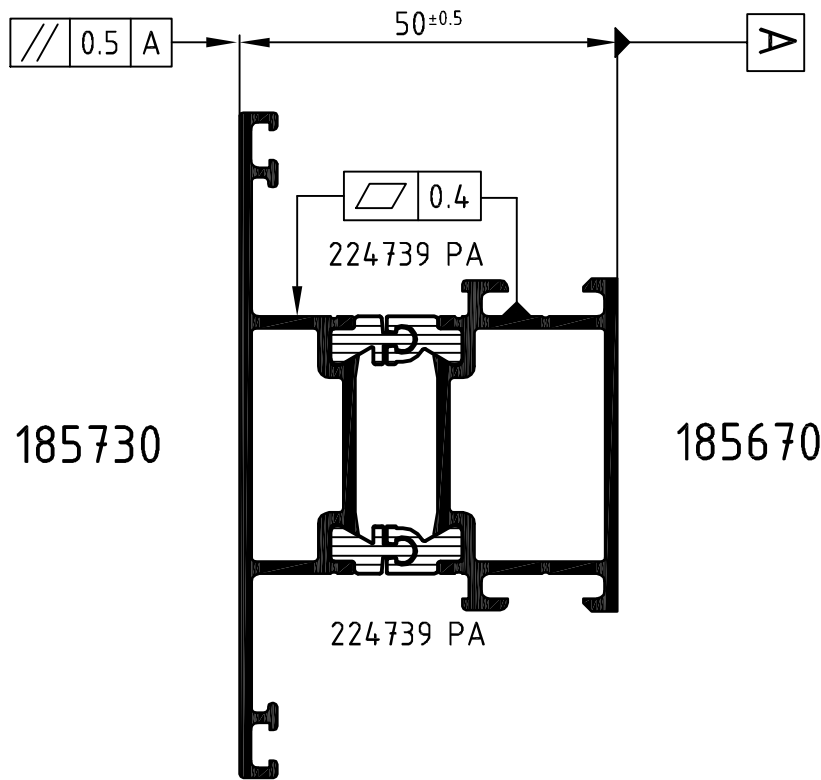
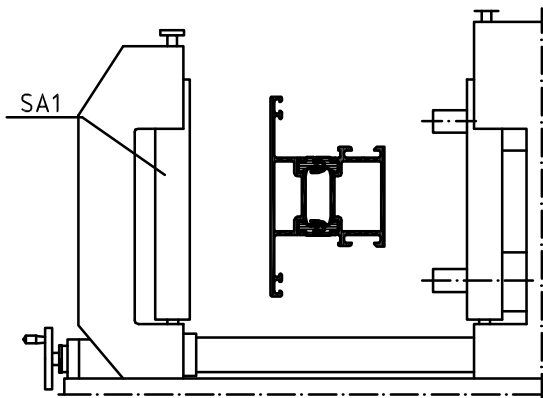


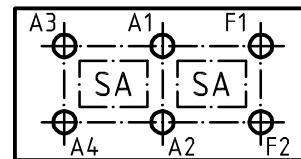


Achtung: Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan
Attention: zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



Position
SA-Rollen

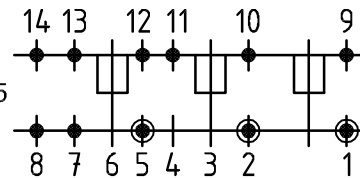
Isomat 3



Durchlauf-
richtung



Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories					
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	280753 (15.0 mm)			
		A1	1	280693 B	280693 B	R1/R2/A1/R3	R2	6	296229 (5.5 mm)			
		A2	1	280693 B	280693 B	R1/R2/A2/R3	R3	6	296212 (17.0 mm)			
		A3	1	280694 B	280693 B	R1/R2/A3/R3	SA1	3	299953*			
		A4	1	280694 B	280693 B	R1/R2/A4/R3	*Isomat 3: 2					
		F1	1	280692 B		R1/R2/F1/R3						
		F2	1	280692 B		R1/R2/F2/R3						
		Zulässige Abweichung Permissible tolerance			Oberflächenabwicklung Circumference		VP PU		Info-Plan:			
					mech. polished		-		Maßstab Scale	1 : 1	Gewicht Weight	
					uml. total							
		Paßmaße Close tol.			Abmaße Std. tolerance		beschichtet coated		- - -			Werkstoff Material
		Original / Änderung Revision / Version			0302		Datum Date		Name <th rowspan="2">Benennung Title</th>		Benennung Title	
		Name			06.09.2011		Name <th colspan="3">Rollenplan Isomat 3/4/5</th>		Rollenplan Isomat 3/4/5			
		PA Nummer neu			gez. drawn <td colspan="2">Winkler<th colspan="3">Schüco ASS 50</th><th rowspan="2">IsoModul</th></td>		Winkler <th colspan="3">Schüco ASS 50</th> <th rowspan="2">IsoModul</th>		Schüco ASS 50			IsoModul
					gepr. checked <td colspan="2">Finkemeyer<th colspan="3">355010 RP 1000</th></td>		Finkemeyer <th colspan="3">355010 RP 1000</th>		355010 RP 1000			
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