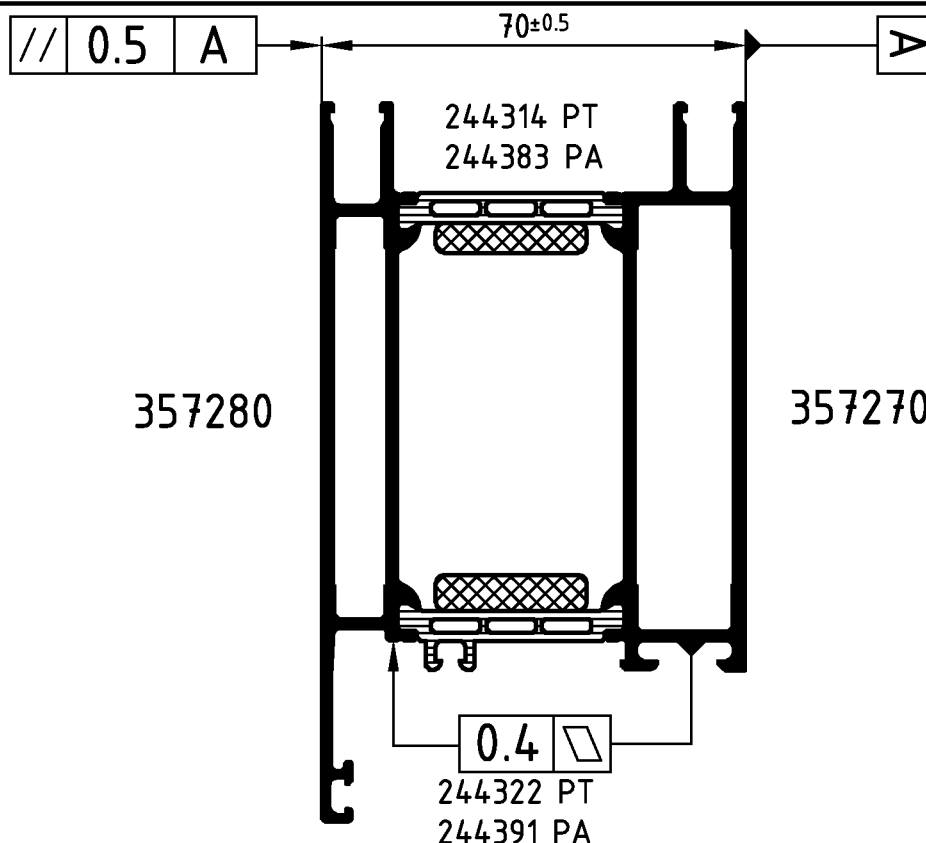
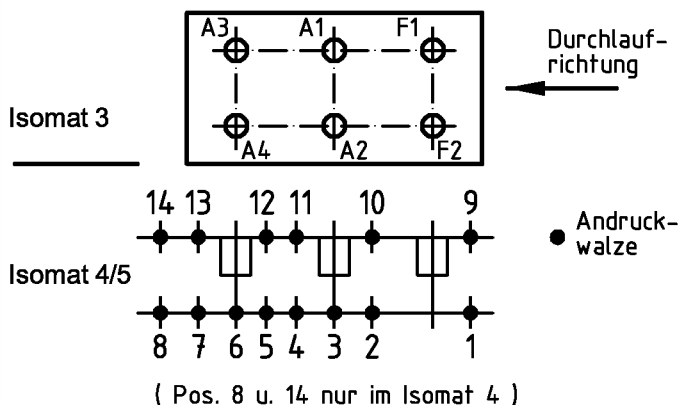
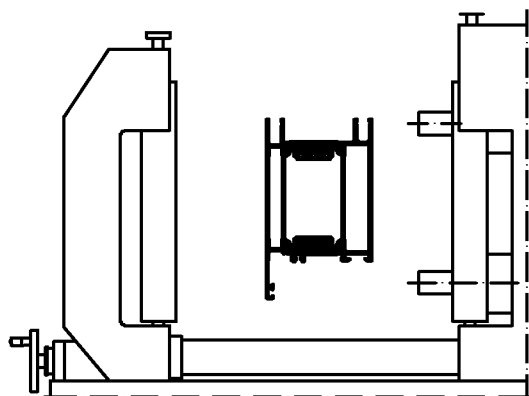




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch.



|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | Stck.<br>Qty. |   | Art.-Nr. Zubehör<br>Art.-No. Accessories |           |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|---|------------------------------------------|-----------|
|    |               |                                        |                                      |                                                                                 | R1            | 6 | 282821                                   | (20.0 mm) |
| A1 | 1             | 280736 B                               | 280736 B                             | R1/A1                                                                           |               |   |                                          |           |
| A2 | 1             | 280736 B                               | 280736 B                             | R1/A2                                                                           |               |   |                                          |           |
| A3 | 1             | 280737 B                               | 280736 B                             | R1/A3                                                                           |               |   |                                          |           |
| A4 | 1             | 280737 B                               | 280736 B                             | R1/A4                                                                           |               |   |                                          |           |
| F1 | 1             | 280738 B                               |                                      | R1/F1                                                                           |               |   |                                          |           |
| F2 | 1             | 280738 B                               |                                      | R1/F2                                                                           |               |   |                                          |           |

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|                       |  | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |  | VP<br>PU |  | Info-Plan:        |  |
|                       |  |                                               |  | mech.<br>polished                      |  | -        |  |                   |  |
|                       |  |                                               |  | umf.<br>total                          |  |          |  | Maßstab<br>Scale  |  |
|                       |  |                                               |  | beschichtet<br>coated                  |  | - - -    |  | 1 : 1             |  |
| Paßmaße<br>Close tol. |  | Abmaße<br>Std. tolerance                      |  |                                        |  |          |  | Gewicht<br>Weight |  |
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| Original / Änderung<br>Revision / Version |  | 0201             |  | Datum<br>Date |  | Name   |  | Werkstoff<br>Material |  |
| Name                                      |  | Finkemeyer       |  | 16.08.2006    |  | finkca |  | Benennung<br>Title    |  |
| Bemaßung korrigiert                       |  | gez.<br>drawn    |  | Finkemeyer    |  |        |  | Rollenplan            |  |
|                                           |  | gepr.<br>checked |  | Winkler       |  |        |  | Isomat 3/4/5          |  |
|                                           |  | ges.<br>seen     |  | Nienhüser     |  |        |  | Schüco AWS 70.HI      |  |
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| </                                        |  |                  |  |               |  |        |  |                       |  |