

The left part of the drawing shows a cross-section of a roller assembly. It consists of a central roller core with a frame, mounted on a base. The right part shows a schematic of the roller layout. It includes a 3x3 grid of points labeled A1, A2, A3, A4, F1, F2. Below this is a horizontal line with 14 points labeled 1 through 14. A legend indicates that a black dot represents an 'Andruckwalze' (pressure roller). The text 'Isomat 3' and 'Isomat 4/5' are placed near the grid and the horizontal line respectively. A note at the bottom states '(Pos. 8 u. 14 nur im Isomat 4)'. An arrow on the right points left, labeled 'Durchlauf-richtung' (direction of travel).

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	283316 (19.5 mm)		
A1	1	283128 B	283128 B	R1/R2/A1/R3	R2	6	296565 (4.8 mm)		
A2	1	283128 B	283128 B	R1/R2/A2/R3	R3	6	296452 (1.5 mm)		
A3	1	283129 B	283128 B	R1/R2/A3/R3					
A4	1	283129 B	283128 B	R1/R2/A4/R3					
F1	1	283127 B		R1/R2/F1/R3					
F2	1	283127 B		R1/R2/F2/R3					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale	
				umf. total				1 : 1	
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		- - -		Gewicht Weight	
Original / Änderung Revision / Version		0201		Datum Date		Name		Werkstoff Material	
Name Finkemeyer		14.09.2006		finkca		Benennung Title		Rollenplan	
Ring 283316 hinzugefügt		gez. drawn		Finkemeyer				Isomat 3/4/5	
		gepr. checked		Winkler				Schüco ADS 65	
		ges. seen		Nienhüser				IsoModul	
						Zeichn.-Nr. Drawing No.		362240 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	