

|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1 | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|----|---------------|------------------------------------------|
| A1 | 1             | 283128 A                               | 283128 A                             | R1/A1                                                                           |    | 6             | 280750 (Adapter)                         |
| A2 | 1             | 283128 A                               | 283128 A                             | R1/A2                                                                           |    |               |                                          |
| A3 | 1             | 283129 A                               | 283128 A                             | R1/A3                                                                           |    |               |                                          |
| A4 | 1             | 283129 A                               | 283128 A                             | R1/A4                                                                           |    |               |                                          |
| F1 | 1             | 283127 A                               |                                      | R1/F1                                                                           |    |               |                                          |
| F2 | 1             | 283127 A                               |                                      | R1/F2                                                                           |    |               |                                          |

|                                                |                                        |                             |                                                                                          |
|------------------------------------------------|----------------------------------------|-----------------------------|------------------------------------------------------------------------------------------|
| Zulässige Abweichung<br>Permissible tolerance  | Oberflächenabwicklung<br>Circumference | VP<br>PU                    | Info-Plan:                                                                               |
|                                                | mech.<br>polished —                    | Maßstab<br>Scale 1 : 1      | Gewicht<br>Weight g/m                                                                    |
|                                                | uml.<br>total                          |                             |                                                                                          |
| Paßmaße<br>Close tol.                          | Abmaße<br>Std. tolerance               | beschichtet<br>coated — - — | Werkstoff<br>Material                                                                    |
| Original / Änderung<br>Revision / Version 0201 | Datum<br>Date                          | Name                        | Benennung<br>Title                                                                       |
| Name Finkemeyer                                | 21.04.2008                             |                             | <b>Rollenplan</b><br><b>Isomat 3/4/5</b><br><b>Schüco ADS 65SL</b> IsoModul              |
| PT Steg 284094 ersetzt 284130                  | gez.<br>drawn                          | Finkemeyer                  |                                                                                          |
|                                                | gepr.<br>checked                       | Winkler                     |                                                                                          |
|                                                | ges.<br>seen                           | Nienhäuser                  |                                                                                          |
|                                                |                                        |                             |                                                                                          |
|                                                |                                        |                             | Zeichn.-Nr.<br>Drawing No. 362650 RP 1000                                                |
|                                                |                                        |                             | EDV erstellt:<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |
|                                                |                                        |                             | Ersatz für<br>Replacement<br>for                                                         |