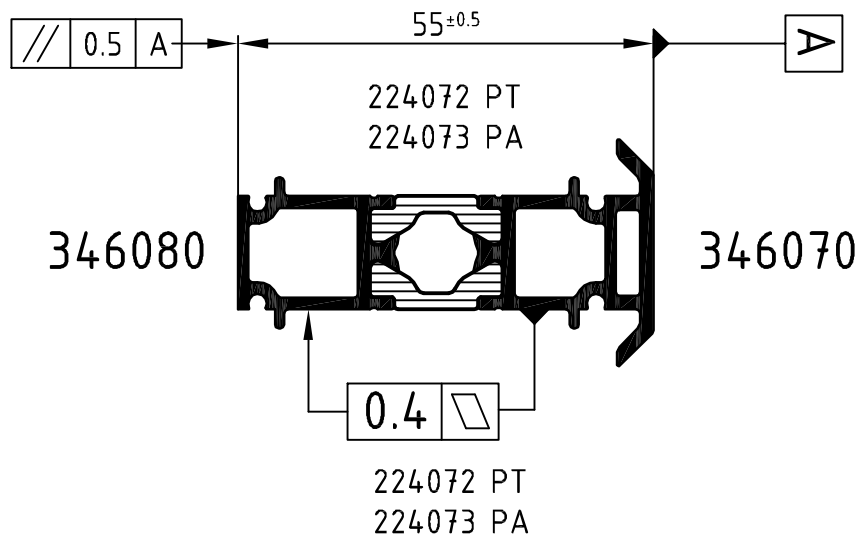
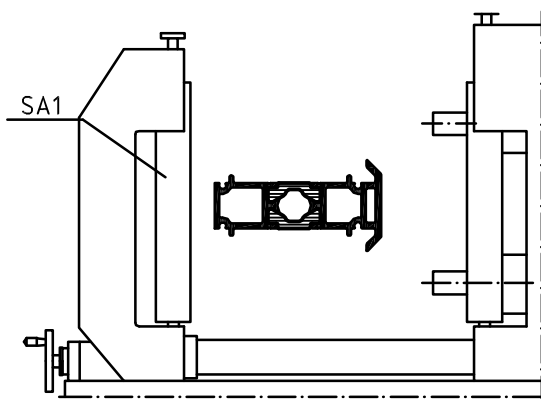


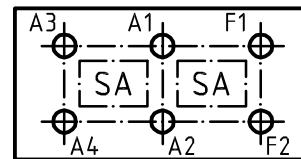


**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



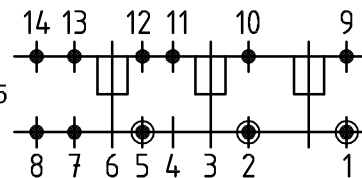
Position  
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|------------------------------------------|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6 282821 (20.0 mm)                       |
| A1                                        | 1             | 280693 B                                      | 280693 B                             | R1/A1/R2/R3                                                                     | R2            | 6 296210 (10.0 mm)                       |
| A2                                        | 1             | 280693 B                                      | 280693 B                             | R1/A2/R2/R3                                                                     | R3            | 6 296448 ( 8.0 mm)                       |
| A3                                        | 1             | 280694 B                                      | 280693 B                             | R1/A3/R2/R3                                                                     | SA1           | 3 299144*                                |
| A4                                        | 1             | 280694 B                                      | 280693 B                             | R1/A4/R2/R3                                                                     |               | *Isomat 3: 2                             |
| F1                                        | 1             | 280692 B                                      |                                      | R1/F1/R2/R3                                                                     |               |                                          |
| F2                                        | 1             | 280692 B                                      |                                      | R1/F2/R2/R3                                                                     |               |                                          |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                 |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | Maßstab<br>Scale 1 : 1                   |
|                                           |               |                                               |                                      | umf.<br>total                                                                   |               |                                          |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      | beschichtet<br>coated                                                           |               | Werkstoff<br>Material                    |
| Original / Änderung<br>Revision / Version |               | 0302                                          |                                      | Datum<br>Date                                                                   |               |                                          |
| Name                                      |               |                                               |                                      | 02.12.2008                                                                      |               | Benennung<br>Title                       |
| Rollenhinweis                             |               | gez.<br>drawn                                 |                                      | Winkler                                                                         |               |                                          |
|                                           |               | gepr.<br>checked                              |                                      | Finkemeyer                                                                      |               |                                          |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser                                                                       |               |                                          |
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|                                           |               |                                               |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.               |
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