

The left part of the diagram shows a side view of the machine frame with a label 'SA1' pointing to a vertical support structure. The right part is a schematic of the roller arrangement. It shows a top-down view of the roller layout with labels 'A3', 'A1', 'F1', 'A4', 'A2', and 'F2' indicating specific roller positions. A label 'SA' is placed between two central rollers. A label 'Position SA-Rollen' is at the top, and 'Isomat 3' is below it. A label 'Durchlauf-richtung' with an arrow indicates the direction of travel. Below the schematic, a timeline shows positions 14, 13, 12, 11, 10, and 9, with corresponding roller positions 8, 7, 6, 5, 4, 3, 2, and 1. A label 'Isomat 4/5' is next to the timeline. A legend indicates that a solid dot represents 'Andruckwalze' (pressure roller) and a circle with a dot represents 'Seitliche Andruckrolle' (side pressure roller). A note at the bottom states '(Pos. 8 u. 14 nur im Isomat 4)'.

					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	3 280750 (Adapter)
A1	1	280736 A	280736 A	R1/A1	R2	3 280752 (Adapter)
A2	1	280699 A	280699 A	R2/A2	SA1	3 296865*
A3	1	280737 A	280736 A	R1/A3		*Isomat 3: 2
A4	1	280700 A	280699 A	R2/A4		
F1	1	280738 A		R1/F1		
F2	1	280698 A		R2/F2		

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
				mech. polished		Maßstab Scale 1 : 1	Gewicht Weight
				uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated			
Original / Änderung Revision / Version 0302				Datum Date		Werkstoff Material	
Name				02.12.2008		Benennung Title	
Bemaßung geändert				gez. drawn		Rollenplan Isomat 3/4/5	
				Finkemeyer			
				Winkler			
				gez. checked		Schüco AWS 65	
				Nienhüser			
						IsoModul	
						Zeichn.-Nr. Drawing No.	
						364610 RP 1000	
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	