

The drawing shows a side view of a printing press section on the left, with a label 'SA1' pointing to a component. On the right, a top view of the 'SA-Rollen' (SA-rolls) is shown. The top view is a rectangular grid with positions labeled A1, A2, A3, A4, F1, F2. The rolls are arranged in two rows: the top row has A3, A1, F1 and the bottom row has A4, A2, F2. The rolls are labeled 'SA' in the center. An arrow points to the right, labeled 'Durchlauf-richtung' (direction of travel). Below the top view, a horizontal line with points is labeled 'Isomat 4/5'. The points are numbered 1 to 14 from right to left. The points are marked with dots and circles, indicating the direction of travel. The points are numbered 1 to 14 from right to left. The points are marked with dots and circles, indicating the direction of travel. The points are numbered 1 to 14 from right to left. The points are marked with dots and circles, indicating the direction of travel.

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	283065	283065	R2/A1	R1	3	282821	(20.0 mm)
A2	1	280736 B	280736 B	R1/A2	R2	2	280743	(5.0 mm)
A3	1	283066	283065	R2/A3	R3	1	296207	(4.0 mm)
A4	1	280737 B	280736 B	R1/A4	SA1	3	283120	
F1	1	283067		R3/F1				
F2	1	280738 B		R1/F2				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		1 : 1		Gewicht Weight	
				uml. total					
Paßmaße Close tol.				beschichtet coated					
Abmaße Std. tolerance				— - —		Werkstoff Material			
Original / Änderung Revision / Version				0605		Datum Date		Name	
Name				15.09.2009		Benennung Title			
Symbol geändert				gez. drawn		Finkemeyer			
				gepr. checked		Winkler			
				ges. seen		Nienhäuser			
				SCHÜCO		Zeichn.-Nr. Drawing No.			
						366650 RP 1000			
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	