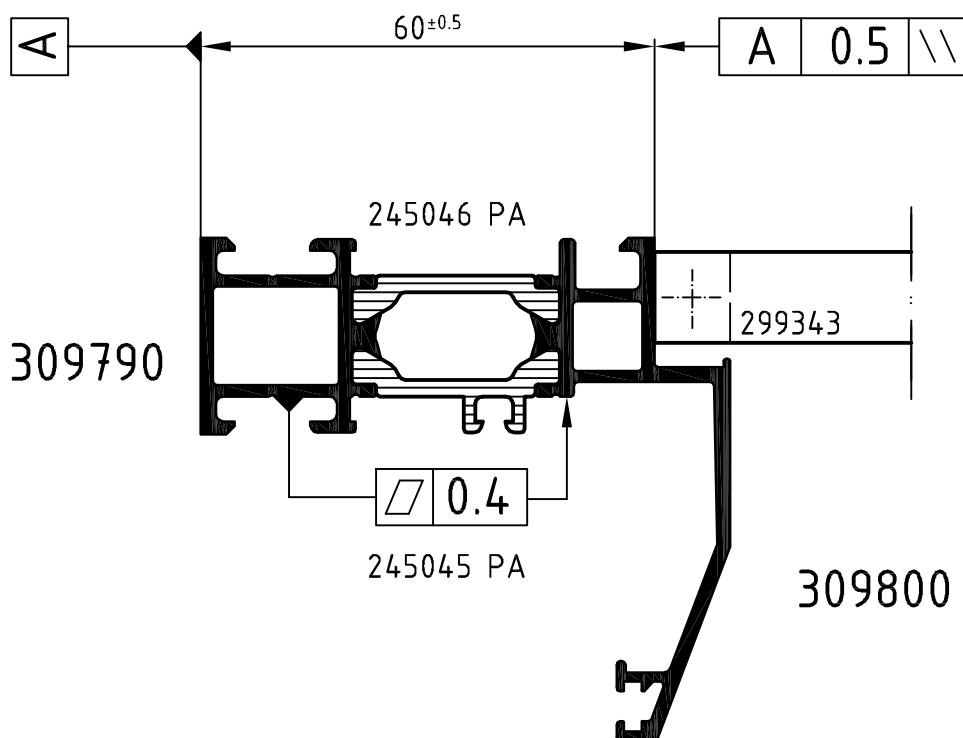
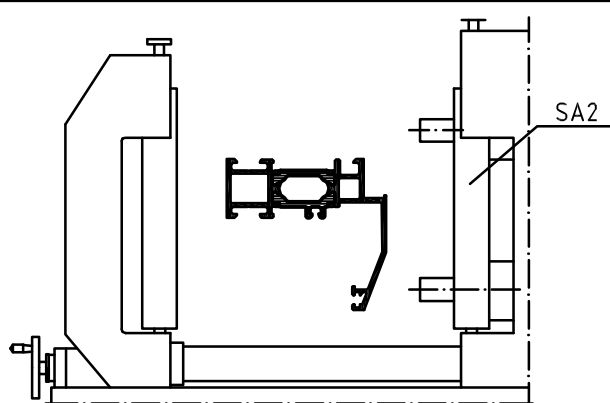


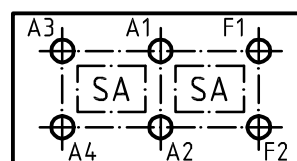


**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren!  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



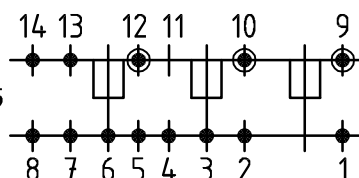
Position  
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



Andruck-  
walze

Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. |               | Art.-Nr. Zubehör<br>Art.-No. Accessories |                            |  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|---------------|------------------------------------------|----------------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |               |               |                                          |                            |  |
| A1                                        | 1             | 280699 A                                      | 280699 A                             | R1/A1                                                                           | R1            | 3             | 280750 (Adapter)                         |                            |  |
| A2                                        | 1             | 280699 B                                      | 280699 B                             | R2/R3/R4/A2/R5                                                                  | R2            | 3             | 280748 ( 6.0 mm)                         |                            |  |
| A3                                        | 1             | 280700 A                                      | 280699 A                             | R1/A3                                                                           | R3            | 3             | 283219                                   |                            |  |
| A4                                        | 1             | 280700 B                                      | 280699 B                             | R2/R3/R4/A4/R5                                                                  | R4            | 3             | 296207 ( 4.0 mm)                         |                            |  |
| F1                                        | 1             | 280698 A                                      |                                      | R1/F1                                                                           | R5            | 3             | 280743 ( 5.0 mm)                         |                            |  |
| F2                                        | 1             | 280698 B                                      |                                      | R2/R3/R4/F2/R5                                                                  | SA2           | 3             | 299343*                                  |                            |  |
|                                           |               |                                               |                                      |                                                                                 |               |               | *Isomat 3: 2                             |                            |  |
|                                           |               |                                               |                                      |                                                                                 |               |               |                                          |                            |  |
|                                           |               | Zulässige Abweichung<br>Permissable tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU      |                                          | Info-Plan:                 |  |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | -             |                                          |                            |  |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |               |               |                                          | Maßstab<br>Scale           |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      | beschichtet<br>coated                                                           |               | - - -         |                                          | 1 : 1                      |  |
| Original / Änderung<br>Revision / Version |               |                                               |                                      | Datum<br>Date                                                                   |               | Name          |                                          | Werkstoff<br>Material      |  |
| 0201                                      |               |                                               |                                      |                                                                                 |               |               |                                          |                            |  |
| Name                                      |               |                                               |                                      | 05.07.2012                                                                      |               |               |                                          | Benennung<br>Title         |  |
| Profil gedreht                            |               |                                               |                                      | gez.<br>drawn                                                                   |               | Winkler       |                                          | Rollenplan<br>Isomat 3/4/5 |  |
|                                           |               |                                               |                                      | gepr.<br>checked                                                                |               | Finkemeyer    |                                          |                            |  |
|                                           |               |                                               |                                      | ges.<br>seen                                                                    |               | Nienhüser     |                                          |                            |  |
|                                           |               |                                               |                                      |                                                                                 |               | Schüco AWS 60 |                                          | IsoModul                   |  |
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