

The technical drawing consists of two parts:

- Left Part:** A side-view cross-section of a machine frame. It shows a large vertical support on the left, a central assembly with two shaded rectangular components, and a smaller vertical support on the right. The entire unit sits on a base.
- Right Part:** A schematic diagram of the Isomat system.
 - Isomat 3:** A 2x3 grid of points labeled A3, A1, F1 in the top row and A4, A2, F2 in the bottom row. Dashed lines connect the points horizontally and vertically. An arrow labeled "Durchlauf-richtung" (direction of travel) points from right to left above the grid.
 - Isomat 4/5:** Two horizontal rows of points. The top row has points numbered 14, 13, 12, 11, 10, 9 from left to right. The bottom row has points numbered 8, 7, 6, 5, 4, 3, 2, 1 from left to right. Vertical dashed lines connect corresponding numbers between the two rows (e.g., 14 to 8, 13 to 7, etc.). Rectangular boxes are drawn around pairs of points: (13, 12), (11, 10), and (9, 8).

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	283316 (19.5 mm)		
					R2	6	296565 (4.8 mm)		
A1	1	282615 B	282615 B		R1/R2/A1				
A2	1	282615 B	282615 B		R1/R2/A2				
A3	1	282616 B	282615 B		R1/R2/A3				
A4	1	282616 B	282615 B		R1/R2/A4				
F1	1	282617 B		R1/R2/F1					
F2	1	282617 B		R1/R2/F2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale	
				umf. total				1 : 1	
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		-		Gewicht Weight	
								g/m	
Original / Änderung Revision / Version		0201		Datum Date		Name		Werkstoff Material	
Name Finkemeyer		14.09.2006		finkca		Benennung Title		Rollenplan	
Ring 283316 hinzugefügt		gez. drawn		Finkemeyer				Isomat 3/4/5	
		gepr. checked		Winkler				Schüco ADS 70.HI	
		ges. seen		Nienhüser				IsoModul	
						</			