

The technical drawing consists of two parts:

- Left Part:** A side-view cross-section of a machine frame. It shows a large vertical component on the left, a central assembly with two dark rectangular elements, and a smaller vertical component on the right. The entire assembly is mounted on a base.
- Right Part:** A detailed diagram of the Isomat system components.
 - Isomat 3:** A 2x3 grid of points labeled A3, A1, F1 in the top row and A4, A2, F2 in the bottom row. Dashed lines connect the points horizontally and vertically. To the right of the grid is an arrow pointing left, labeled "Durchlauf-richtung".
 - Isomat 4/5:** Two horizontal rows of points. The top row has points numbered 14, 13, 12, 11, 10, 9 from left to right. The bottom row has points numbered 8, 7, 6, 5, 4, 3, 2, 1 from left to right. Vertical dashed lines connect corresponding numbers between the two rows (e.g., 14 to 8, 13 to 7, etc.). There are three rectangular boxes drawn around the connections at positions 12/6, 11/5, and 10/3. To the right of the diagram is a legend: a solid black dot followed by the text "Andruckwalze".

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	283316 (19.5 mm)		
					R2	6	296565 (4.8 mm)		
A1	1	282615 B	282615 B	R1/R2/A1					
A2	1	282615 B	282615 B	R1/R2/A2					
A3	1	282616 B	282615 B	R1/R2/A3					
A4	1	282616 B	282615 B	R1/R2/A4					
F1	1	282617 B		R1/R2/F1					
F2	1	282617 B		R1/R2/F2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
				beschichtet coated		- - -		1 : 1	
Paßmaße Close tol.	Abmaße Std. tolerance							Gewicht Weight	
								g/m	
Original / Änderung Revision / Version	0201		Datum Date	Name	Werkstoff Material				
Name Finkemeyer		14.09.2006	finkca	Benennung Title					
Ring 283316 hinzugefügt	gez. drawn	Finkemeyer		Rollenplan					
	gepr. checked	Winkler		Isomat 3/4/5					
	ges. seen	Nienhüser		Schüco ADS 70.HI					
				IsoModul					