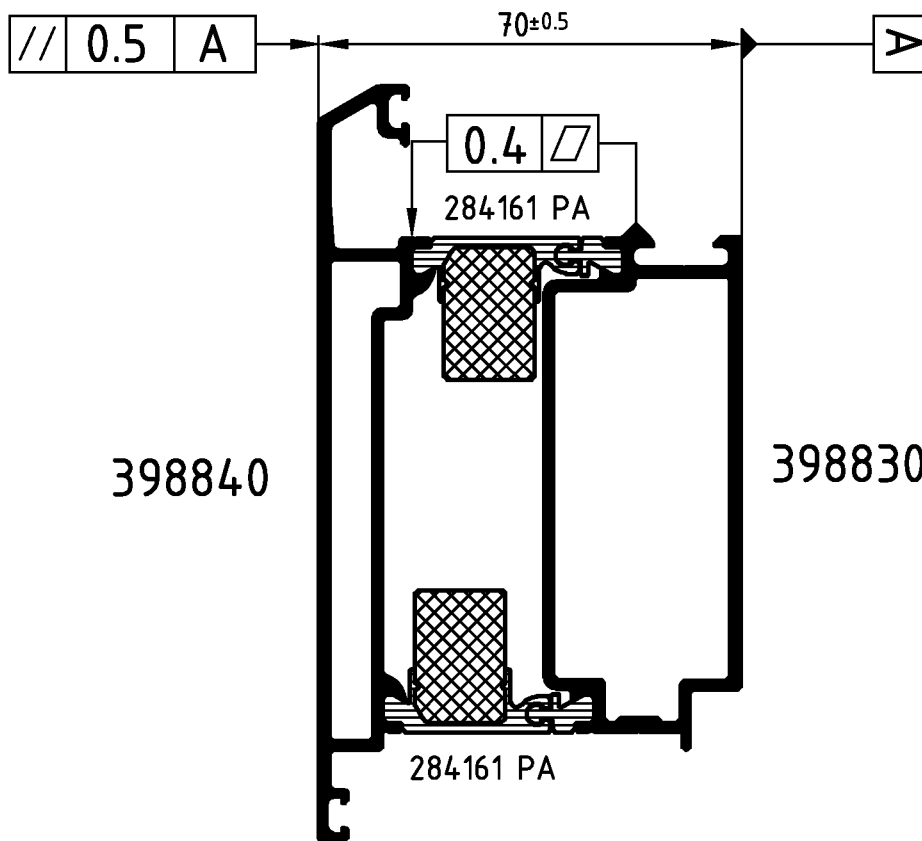
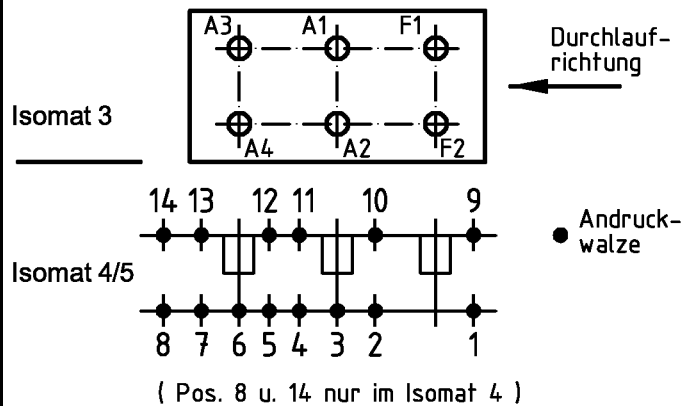
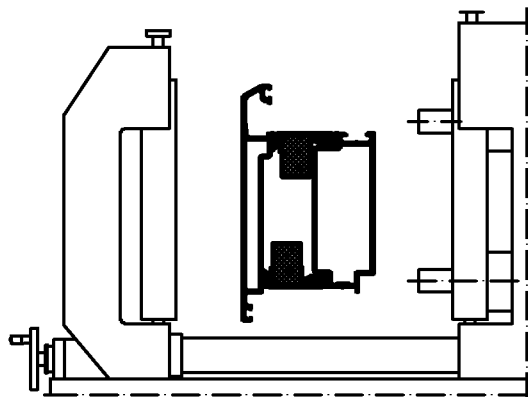




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch.



|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside)         |               | Stck.<br>Qty.                    | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------------|---------------|----------------------------------|------------------------------------------|
|                                           |               |                                               |                                      |                                                                                         | R1            | 6                                | 283316 (19.5 mm)                         |
|                                           |               |                                               |                                      |                                                                                         | R2            | 3                                | 296565 ( 4.8 mm)                         |
|                                           |               |                                               |                                      |                                                                                         | R3            | 3                                | 299326 ( 1.0 mm)                         |
|                                           |               |                                               |                                      |                                                                                         |               |                                  |                                          |
| A1                                        | 1             | 282615 B                                      | 282615 B                             | R1/A1/R3                                                                                |               |                                  |                                          |
| A2                                        | 1             | 282615 B                                      | 282615 B                             | R1/R2/A2                                                                                |               |                                  |                                          |
| A3                                        | 1             | 282616 B                                      | 282615 B                             | R1/A3/R3                                                                                |               |                                  |                                          |
| A4                                        | 1             | 282616 B                                      | 282615 B                             | R1/R2/A4                                                                                |               |                                  |                                          |
| F1                                        | 1             | 282617 B                                      |                                      | R1/F1/R3                                                                                |               |                                  |                                          |
| F2                                        | 1             | 282617 B                                      |                                      | R1/R2/F2                                                                                |               |                                  |                                          |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                                  |               | VP<br>PU                         |                                          |
|                                           |               |                                               |                                      | mech.<br>polished                                                                       |               | -                                |                                          |
|                                           |               |                                               |                                      | umf.<br>total                                                                           |               |                                  |                                          |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      | beschichtet<br>coated                                                                   |               | -                                |                                          |
| Original / Änderung<br>Revision / Version |               |                                               |                                      | 0201                                                                                    | Datum<br>Date |                                  | Name                                     |
| Name                                      |               |                                               |                                      | Finkemeyer                                                                              | 15.09.2006    |                                  | finkca                                   |
| Ring 283316 hinzugefügt                   |               |                                               |                                      | gez.<br>drawn                                                                           | Finkemeyer    |                                  |                                          |
|                                           |               |                                               |                                      | gepr.<br>checked                                                                        | Winkler       |                                  |                                          |
|                                           |               |                                               |                                      | ges.<br>seen                                                                            | Nienhüser     |                                  |                                          |
|                                           |               |                                               |                                      | <div>SCHÜCO</div>                                                                       |               |                                  |                                          |
|                                           |               |                                               |                                      |                                                                                         |               |                                  |                                          |
|                                           |               |                                               |                                      |                                                                                         |               |                                  |                                          |
|                                           |               |                                               |                                      |                                                                                         |               |                                  |                                          |
|                                           |               |                                               |                                      |                                                                                         |               |                                  |                                          |
|                                           |               |                                               |                                      | Benennung<br>Title                                                                      |               |                                  |                                          |
|                                           |               |                                               |                                      | Rollenplan<br>Isomat 3/4/5                                                              |               |                                  |                                          |
|                                           |               |                                               |                                      | Schüco ADS 70RL.HI                                                                      |               |                                  |                                          |
|                                           |               |                                               |                                      | IsoModul                                                                                |               |                                  |                                          |
|                                           |               |                                               |                                      | Zeichn.-Nr.<br>Drawing No.                                                              |               |                                  |                                          |
|                                           |               |                                               |                                      | 372640 RP 1000                                                                          |               |                                  |                                          |
|                                           |               |                                               |                                      | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |               | Ersatz für<br>Replacement<br>for |                                          |