

The drawing shows a cross-section of a roller assembly. The roller is mounted on a frame. The roller surface is divided into two sections: Isomat 3 and Isomat 4/5.

Isomat 3: A 3x3 grid of points labeled A1, A2, A3, A4, F1, F2. The points are arranged in three rows and three columns. The top row contains A3, A1, F1. The middle row contains A4, A2, F2. The bottom row contains A3, A1, F1. The points are connected by dashed lines.

Isomat 4/5: A horizontal line with 14 points labeled 1 through 14. The points are arranged in two rows of 7. The top row contains points 14, 13, 12, 11, 10, 9. The bottom row contains points 8, 7, 6, 5, 4, 3, 2, 1. The points are connected by dashed lines.

Legend:

- Andruckwalze

Direction: Durchlauf-richtung (indicated by an arrow pointing right).

Notes:

- (Pos. 8 u. 14 nur im Isomat 4)

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	Stck. Qty. 6	Art.-Nr. Zubehör Art.-No. Accessories 280750 (Adapter)
A1	1	282615 A	282615 A	R1/A1			
A2	1	282615 A	282615 A	R1/A2			
A3	1	282616 A	282615 A	R1/A3			
A4	1	282616 A	282615 A	R1/A4			
F1	1	282617 A		R1/F1			
F2	1	282617 A		R1/F2			

Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:
	mech. polished	-	
	uml. total		Maßstab Scale
Paißmaße Close tol.	Abmaße Std. tolerance	beschichtet coated	1 : 1
Original / Änderung Revision / Version	0100	Datum Date	Name
Name		13.09.2006	finkca
	gez. drawn	Finkemeyer	
	gepr. checked	Winkler	
	ges. seen	Nienhäuser	
		Benennung Title	
		Rollenplan	
		Isomat 3/4/5	
		Schüco ADS 70SL.HI	IsoModul
		Zeichn.-Nr. Drawing No.	
		372930 RP 1000	
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for