

The technical drawing on the left shows a side view of a machine with a large, angled housing on the left and a vertical assembly on the right. A cross-section of a roller is shown in the center. The schematic on the right, labeled 'Isomat 3' and 'Isomat 4/5', illustrates the roller arrangement. It features a grid of rollers labeled A1, A2, A3, A4, F1, and F2. A horizontal line with dots and numbers 1 through 14 represents the roller sequence. A legend indicates that a dot represents an 'Andruckwalze' (drive roller). The text '(Pos. 8 u. 14 nur im Isomat 4)' specifies that positions 8 and 14 are only present in Isomat 4.

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			
A1	1	280699 B	280699 B	R1/A1/R2	R1	6	282821	(20.0 mm)
A2	1	280699 B	280699 B	R1/A2/R2	R2	4	296448	(8.0 mm)
A3	1	280700 B	280699 B	R1/A3/R2	R3	2	296209	(6.5 mm)
A4	1	280700 B	280699 B	R1/A4/R2				
F1	1	280698 B		R1/F1/R3				
F2	1	280698 B		R1/F2/R3				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished				Maßstab Scale
				umf. total				
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		— - —		
Original / Änderung Revision / Version		0201		Datum Date		Name		Werkstoff Material
Name Finkemeyer		03.11.2006		FINKCA		Benennung Title		
Bemaßung geändert		gez. drawn		Finkemeyer		Rollenplan		
		gepr. checked		Winkler		Isomat 3/4/5		
		ges. seen		Nienhüser		Schüco AWS 60 BS		IsoModul
						Zeichn.-Nr. Drawing No.		373250 RP 1000
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for