

The drawing consists of two parts. On the left is a side view of a printing press section, showing a large frame with a central roller assembly. A label 'SA1' points to a specific part of the frame. On the right is a top view of the 'SA-Rollen' (SA-rolls) arrangement. It shows a grid of rollers labeled A1, A2, A3, A4, F1, and F2. A central area is labeled 'SA'. An arrow indicates the 'Durchlauf-Richtung' (direction of travel). Below the top view is a diagram for 'Isomat 3' and 'Isomat 4/5' showing roller positions 1 through 14. A legend indicates that solid dots represent 'Andruckwalze' (impression roller) and circles with a dot represent 'Seitliche Andruckrolle' (side impression roller). A note at the bottom states '(Pos. 8 u. 14 nur im Isomat 4)'.

					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6 280752 (Adapter)
					SA1	3 296863*
A1	1	280702 A	280702 A	R1/A1		*Isomat 3: 2
A2	1	280702 A	280702 A	R1/A2		
A3	1	280703 A	280702 A	R1/A3		
A4	1	280703 A	280702 A	R1/A4		
F1	1	280701 A		R1/F1		
F2	1	280701 A		R1/F2		

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan;
				mech. polished		Maßstab Scale 1 : 1	Gewicht Weight
				uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated			
Original / Änderung Revision / Version 0403				Datum Date		Werkstoff Material	
Name				07.09.2009		Benennung Title	
Schreibfehler				gez. drawn		Rollenplan Isomat 3/4/5 Schüco AWS 70.HI IsoModul	
				gepr. checked			
				ges. seen			
				Winkler			
				Finkemeyer			
				Nienhüser			
						Zeichn.-Nr. Drawing No. 374880 RP 1000	
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	