

The drawing consists of two parts: a side view on the left and a top view on the right.

Side View: Shows a large roller assembly labeled "SA1" on the left, which is part of a larger frame. To its right is a smaller, rectangular roller assembly. The entire unit is mounted on a base.

Top View: Shows the arrangement of rollers. It includes a grid of points labeled A1, A2, A3, A4, F1, and F2. A central rectangular area is labeled "SA". An arrow labeled "Durchlauf-richtung" (direction of travel) points from right to left.

Isomat 3: A horizontal line with points 14, 13, 12, 11, 10, and 9. Below this line are two rows of points: 8, 7, 6, 5, 4, 3, 2, 1. Points 14, 13, 12, 11, 10, and 9 are marked with solid dots. Points 8, 7, 6, 5, 4, 3, 2, and 1 are marked with circles containing a dot. Points 12 and 11 are marked with a square containing a dot. Points 10 and 9 are marked with a circle containing a dot.

Isomat 4/5: A horizontal line with points 14, 13, 12, 11, 10, and 9. Below this line are two rows of points: 8, 7, 6, 5, 4, 3, 2, 1. Points 14, 13, 12, 11, 10, and 9 are marked with solid dots. Points 8, 7, 6, 5, 4, 3, 2, and 1 are marked with circles containing a dot. Points 12 and 11 are marked with a square containing a dot. Points 10 and 9 are marked with a circle containing a dot.

Legend:

- Andruckwalze (Solid dot)
- ⊙ Seitliche Andruckrolle (Circle with dot)

Notes:

- Isomat 3
- Isomat 4/5
- (Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	296534 (8.5 mm)
A1	1	280702 B	280702 B	R1/R2/A1/R3		R2	6	296207 (4.0 mm)
A2	1	280702 B	280702 B	R1/R2/A2/R3		R3	6	296210 (10.0 mm)
A3	1	280703 B	280702 B	R1/R2/A3/R3		SA1	3	296865
A4	1	280703 B	280702 B	R1/R2/A4/R3		SA1	3	296715
F1	1	280701 B		R1/R2/F1/R3				
F2	1	280701 B		R1/R2/F2/R3				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		1 : 1		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				26.07.2006		FINKKA		Benennung Title	
		gez. drawn		Finkemeyer				Rollenplan	
		gepr. checked		Winkler				Isomat 3/4/5	
		ges. seen		Nienhäuser				Schüco ASS 65 automatic	
								IsoModul	