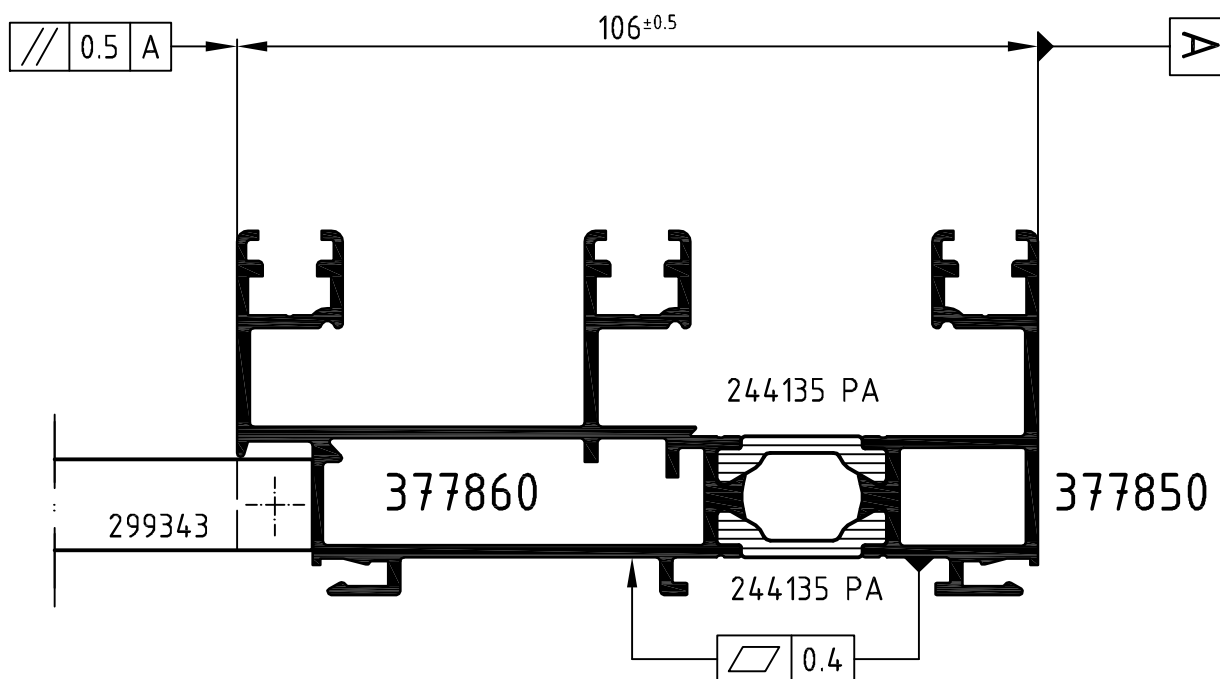
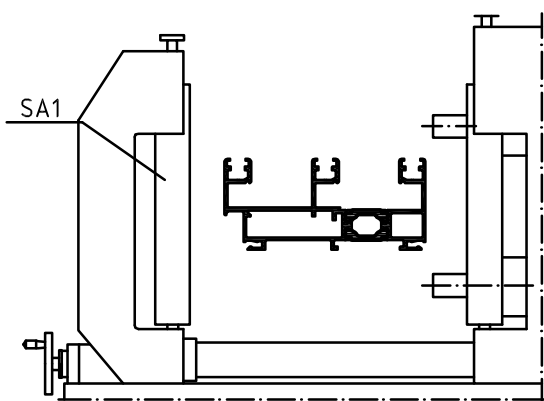
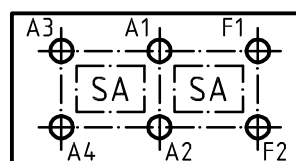




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch.

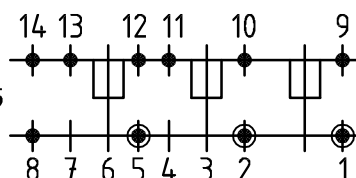


Position  
SA-Rollen



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|  |                                           |                                      |                                               |                                                                                 | Stck.<br>Qty. |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |          |
|--|-------------------------------------------|--------------------------------------|-----------------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|------------------------------------------|-------------------|----------|
|  | Stck.<br>Qty.                             | Art.-Nr.<br>Art.-No.<br>für Isomat 5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4          | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6                                                                                       | 282821 (20.0 mm)                         |                   |          |
|  | A2                                        | 1                                    | 280696 B                                      | 280696 B                                                                        | R1/A2/R2      | R2                                                                                      | 6                                        | 280753 (15.0 mm)  |          |
|  | A3                                        | 1                                    | 280697 B                                      | 280696 B                                                                        | R1/A3/R2      | SA1                                                                                     | 3                                        | 299343            |          |
|  | A4                                        | 1                                    | 280697 B                                      | 280696 B                                                                        | R1/A4/R2      |                                                                                         |                                          |                   |          |
|  | F1                                        | 1                                    | 280695 B                                      |                                                                                 | R1/F1/R2      |                                                                                         |                                          |                   |          |
|  | F2                                        | 1                                    | 280695 B                                      |                                                                                 | R1/F2/R2      |                                                                                         |                                          |                   |          |
|  |                                           |                                      | Zulässige Abweichung<br>Permissible tolerance | Oberflächenabwicklung<br>Circumference                                          | VP<br>PU      |                                                                                         | Info-Plan:                               |                   |          |
|  |                                           |                                      |                                               | mech.<br>polished                                                               | -             |                                                                                         |                                          |                   |          |
|  |                                           |                                      |                                               | uml.<br>total                                                                   |               | Maßstab<br>Scale                                                                        | 1 : 1                                    | Gewicht<br>Weight |          |
|  | Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance             |                                               | beschichtet<br>coated                                                           | - - -         | Werkstoff<br>Material                                                                   |                                          |                   |          |
|  | Original / Änderung<br>Revision / Version | 0100                                 |                                               | Datum<br>Date                                                                   | Name          | Benennung<br>Title                                                                      |                                          |                   |          |
|  | Name                                      |                                      |                                               | 26.11.2010                                                                      |               | Rollenplan<br>Isomat 4/5                                                                |                                          |                   |          |
|  |                                           |                                      | gez.<br>drawn                                 |                                                                                 | Finkemeyer    |                                                                                         |                                          |                   |          |
|  |                                           |                                      | gepr.<br>checked                              |                                                                                 | Winkler       |                                                                                         |                                          |                   |          |
|  |                                           |                                      | ges.<br>seen                                  |                                                                                 | Nienhüser     | Schüco ASS 39 SC                                                                        |                                          |                   | IsoModul |
|  |                                           |                                      |                                               |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              | 376430 RP 1000                           |                   |          |
|  |                                           |                                      |                                               |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature | Ersatz für<br>Replacement<br>for         |                   |          |
|  |                                           |                                      |                                               |                                                                                 |               |                                                                                         |                                          |                   |          |
|  |                                           |                                      |                                               |                                                                                 |               |                                                                                         |                                          |                   |          |
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