

The technical drawing illustrates a section of a printing press. The left part shows a cross-section of the machine frame and the roller assembly. The right part provides a detailed view of the Isomat 4/5 roller arrangement, showing the sequence of rollers (1 to 14) and the positions of the drive rollers (A1, A2, A3, A4) and the feed rollers (F1, F2). The rollers are arranged in two rows, with the top row numbered 14, 13, 12, 11, 10, 9 and the bottom row numbered 8, 7, 6, 5, 4, 3, 2, 1. The drive rollers are labeled A1, A2, A3, and A4, and the feed rollers are labeled F1 and F2. The rollers are arranged in a sequence that allows for the printing of different colors in a single pass. The detailed view also shows the Isomat 4/5 roller arrangement, which is a type of roller used in printing presses to ensure precise registration and color reproduction. The rollers are arranged in a sequence that allows for the printing of different colors in a single pass. The rollers are arranged in a sequence that allows for the printing of different colors in a single pass.

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
					R1	6	282821	(20.0 mm)
A1	1	282590 B	282590 B	R1/A1				
A2	1	282590 B	282590 B	R1/A2				
A3	1	282591 B	282590 B	R1/A3				
A4	1	282591 B	282590 B	R1/A4				
F1	1	282592 B		R1/F1				
F2	1	282592 B		R1/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished		Maßstab Scale		Gewicht Weight
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated				
Original / Änderung Revision / Version			0605		Datum Date		Name	
Name					04.11.2010		Benennung Title	
PA Nummern geändert			gez. drawn		Winkler		Rollenplan Isomat 4/5 Schüco AWS 75.SI IsoModul	
			gepr. checked		Finkemeyer			
			ges. seen		Nienhüser			
			SCHÜCO			Zeichn.-Nr. Drawing No.		
						382210 RP 1000		
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature		
						Ersatz für Replacement for		