

The left part of the drawing shows a side view of a machine with a cross-section of a component. The right part shows a schematic diagram with a grid of points labeled A1, A2, A3, A4, F1, F2, and F3. A legend indicates that a dot represents 'Andruckwalze' (pressure roller) and a line represents 'Durchlauf-richtung' (direction of travel). The diagram also shows a sequence of numbers 1 through 14, with some numbers (12, 11, 10) having vertical bars above them, indicating specific positions or states.

					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6 283316 (19.5 mm)
A1	1	282657 B	282657 B	R1/R2/A1	R2	6 296565 (4.8 mm)
A2	1	282657 B	282657 B	R1/R2/A2		
A3	1	282658 B	282657 B	R1/R2/A3		
A4	1	282658 B	282657 B	R1/R2/A4		
F1	1	282660 B		R1/R2/F1		
F2	1	282660 B		R1/R2/F2		

		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference		VP PU	Info-Plan:		
			mech. polished	—	Maßstab Scale 1 : 1	Gewicht Weight		
			uml. total					
Paßmaße Close tol.	Abmaße Std. tolerance		beschichtet coated — - —					
Original / Änderung Revision / Version 0302			Datum Date	Name	Werkstoff Material			
Name			24.04.2012		Benennung Title			
Neue Verundleisten		gez. drawn	Winkler		Rollenplan			
		gepr. checked	Finkemeyer		Isomat 3/4/5			
		ges. seen	Nienhüser		Schüco ADS 75.SI IsoModul			
					Zeichn.-Nr. Drawing No. 382700 RP 1000			
					EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	