

The left side of the drawing shows a technical cross-section of a roller assembly. It consists of a central roller with a textured surface, mounted on a frame. The frame has a large, angled support on the left and a vertical support on the right. The roller is positioned between two horizontal plates.

The right side of the drawing shows the Isomat diagram for this assembly. It includes a 3x3 grid of points labeled A1, A2, A3, A4, F1, and F2. A horizontal arrow labeled "Durchlauf-richtung" (direction of travel) points to the left. Below the grid is a horizontal line with 14 points, numbered 1 to 14 from right to left. Points 1, 3, 5, 7, 9, 11, and 13 are marked with dots. Points 2, 4, 6, 8, 10, and 12 are marked with vertical bars. A legend indicates that a dot represents the "Andruckwalze" (pressure roller). Below the line, it is noted that positions 8 and 14 are only present in Isomat 4.

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	Stck. Qty. 6	Art.-Nr. Zubehör Art.-No. Accessories 282821 (20.0 mm)
A1	1	282590 B	282590 B	R1/A1			
A2	1	282590 B	282590 B	R1/A2			
A3	1	282591 B	282590 B	R1/A3			
A4	1	282591 B	282590 B	R1/A4			
F1	1	282592 B		R1/F1			
F2	1	282592 B		R1/F2			

Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:
	mech. polished —	Maßstab Scale 1 : 1	Gewicht Weight g/m
	uml. total		
Paßmaße Close tol.	Abmaße Std. tolerance	beschichtet coated — - —	Werkstoff Material
Original / Änderung Revision / Version 0302	Datum Date	Name	Benennung Title
Name Finkemeyer	05.09.2006	gaesim	Rollenplan Isomat 3/4/5 Schüco AWS 75.SI IsoModul
Bemaßung korrigiert	gez. drawn	Schaper	
	gepr. checked	Winkler	
	ges. seen	Nienhäuser	
	SCHÜCO		Zeichn.-Nr. Drawing No. 383580 RP 1000
	EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for