

The technical drawing shows a side view of a machine frame on the left, with a central assembly consisting of two horizontal rollers mounted on a vertical frame. To the right of the side view are two isometric views. 'Isomat 3' is a top-down isometric view showing a 3x3 grid of points labeled A3, A1, F1 in the top row and A4, A2, F2 in the bottom row. An arrow labeled 'Durchlauf-richtung' (direction of travel) points from right to left. 'Isomat 4/5' is a side isometric view showing a horizontal line with 14 points numbered 14 down to 9 on top and 8 down to 1 on the bottom. Rectangles are drawn between points 12-13, 10-11, and 9-10 on the top line, and between points 6-7, 4-5, and 3-4 on the bottom line. A legend indicates that a black dot represents an 'Andruckwalze' (pressure roller). A note at the bottom states '(Pos. 8 u. 14 nur im Isomat 4)' (Positions 8 and 14 only in Isomat 4).

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
A1	1	280736 B	280736 B	R1/A1				
A2	1	280736 B	280736 B	R1/A2				
A3	1	280737 B	280736 B	R1/A3				
A4	1	280737 B	280736 B	R1/A4				
F1	1	280738 B		R1/F1				
F2	1	280738 B		R1/F2				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		-		1 : 1	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				06.06.2006		finkca		Benennung Title	
		gez. drawn		Finkemeyer				Rollenplan	
		gepr. checked		Winkler				Isomat 3/4/5	
		ges. seen		Nienhäuser				Schüco AWS 70.HI	
								IsoModul	
								Zeichn.-Nr. Drawing No.	
								384550 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	