

The technical drawing shows a side view of a printing press section. The printing unit is mounted on a frame. The arrangement of the printing cylinders is shown in a top view, with the cylinders numbered 1 through 14. The cylinders are arranged in two rows, with the top row numbered 14, 13, 12, 11, 10, 9 and the bottom row numbered 8, 7, 6, 5, 4, 3, 2, 1. The cylinders are arranged in a staggered pattern, with the top row cylinders offset from the bottom row cylinders. The cylinders are labeled with their respective numbers and the letters A1, A2, A3, A4, F1, F2, F3, F4, F5, F6, F7, F8, F9, F10, F11, F12, F13, F14, F15, F16, F17, F18, F19, F20, F21, F22, F23, F24, F25, F26, F27, F28, F29, F30, F31, F32, F33, F34, F35, F36, F37, F38, F39, F40, F41, F42, F43, F44, F45, F46, F47, F48, F49, F50, F51, F52, F53, F54, F55, F56, F57, F58, F59, F60, F61, F62, F63, F64, F65, F66, F67, F68, F69, F70, F71, F72, F73, F74, F75, F76, F77, F78, F79, F80, F81, F82, F83, F84, F85, F86, F87, F88, F89, F90, F91, F92, F93, F94, F95, F96, F97, F98, F99, F100.

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	282821 (20.0 mm)
A1	1		280736 B	280736 B	R1/A1				
A2	1		280736 B	280736 B	R1/A2				
A3	1		280737 B	280736 B	R1/A3				
A4	1		280737 B	280736 B	R1/A4				
F1	1	280738 B			R1/F1				
F2	1	280738 B			R1/F2				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		-		1 : 1	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				06.06.2006		finkca		Benennung Title	
		gez. drawn		Finkemeyer				Rollenplan	
		gepr. checked		Winkler				Isomat 3/4/5	
		ges. seen		Nienhäuser				Schüco AWS 70.HI	
								IsoModul	
								Zeichn.-Nr. Drawing No.	
								384580 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	