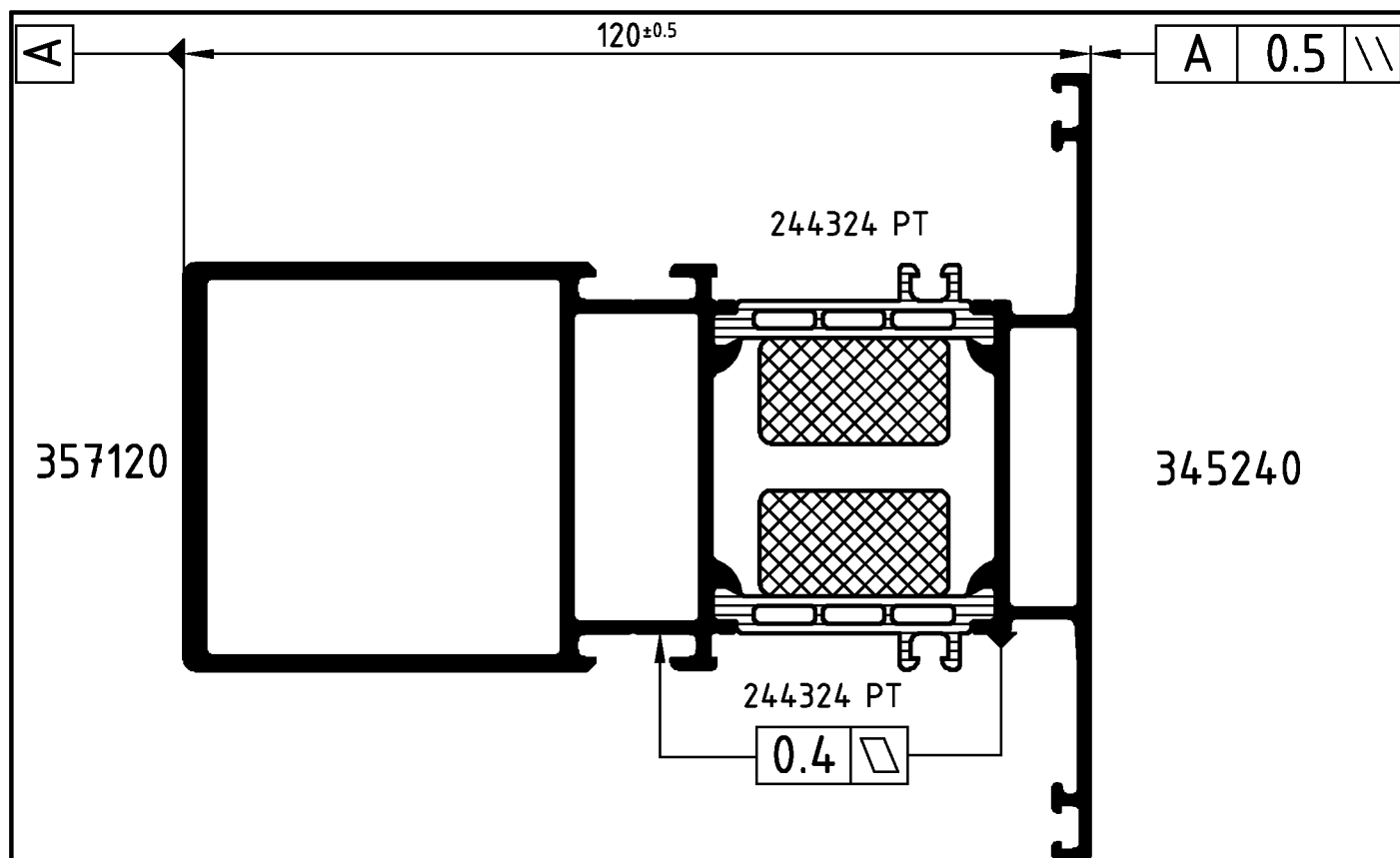
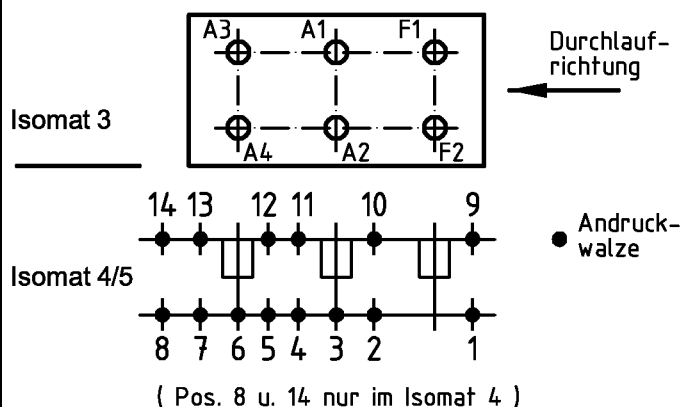
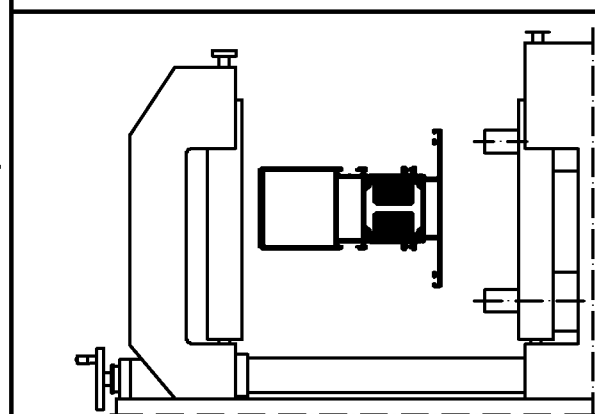




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



|               |                                        |          |                                      |                                                                                 | Stck.<br>Qty. |   | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|---------------|----------------------------------------|----------|--------------------------------------|---------------------------------------------------------------------------------|---------------|---|------------------------------------------|--|
| Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 |          | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6 | 280749 ( 7.0 mm)                         |  |
| A1            | 1                                      | 280736 B | 280736 B                             | R1/R2/A1/R3                                                                     | R2            | 6 | 296229 ( 5.5 mm)                         |  |
| A2            | 1                                      | 280736 B | 280736 B                             | R1/R2/A2/R3                                                                     | R3            | 6 | 280748 ( 6.0 mm)                         |  |
| A3            | 1                                      | 280737 B | 280736 B                             | R1/R2/A3/R3                                                                     |               |   |                                          |  |
| A4            | 1                                      | 280737 B | 280736 B                             | R1/R2/A4/R3                                                                     |               |   |                                          |  |
| F1            | 1                                      | 280738 B |                                      | R1/R2/F1/R3                                                                     |               |   |                                          |  |
| F2            | 1                                      | 280738 B |                                      | R1/R2/F2/R3                                                                     |               |   |                                          |  |

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|-------------------------------------------|--|-----------------------------------------------|--|----------------------------------------|--|-----------------------------------------------------------------------------------------|--|----------------------------------|--|
|                                           |  | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |  | VP<br>PU                                                                                |  | Info-Plan:                       |  |
|                                           |  |                                               |  | mech.<br>polished                      |  | -                                                                                       |  |                                  |  |
|                                           |  |                                               |  | uml.<br>total                          |  |                                                                                         |  | Maßstab<br>Scale                 |  |
| Paßmaße<br>Close tol.                     |  | Abmaße<br>Std. tolerance                      |  | beschichtet<br>coated                  |  | - - -                                                                                   |  | 1 : 1                            |  |
| Original / Änderung<br>Revision / Version |  | 0100                                          |  | Datum<br>Date                          |  | Name                                                                                    |  | Gewicht<br>Weight                |  |
| Name                                      |  |                                               |  | 28.08.2006                             |  | finkca                                                                                  |  | g/m                              |  |
|                                           |  | gez.<br>drawn                                 |  | Finkemeyer                             |  | Werkstoff<br>Material                                                                   |  | Benennung<br>Title               |  |
|                                           |  | gepr.<br>checked                              |  | Winkler                                |  | Rollenplan                                                                              |  | Isomat 3/4/5                     |  |
|                                           |  | ges.<br>seen                                  |  | Nienhüser                              |  | Schüco AWS 70.HI                                                                        |  | IsoModul                         |  |
|                                           |  |                                               |  |                                        |  | Zeichn.-Nr.<br>Drawing No.                                                              |  | 386340 RP 1000                   |  |
|                                           |  |                                               |  |                                        |  | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |  | Ersatz für<br>Replacement<br>for |  |
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