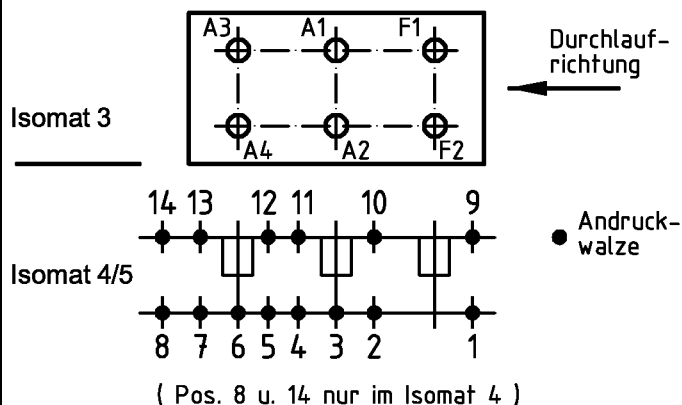


A schematic diagram of a lathe machine. A cylindrical workpiece is mounted between two centers on a lathe bed. A cutting tool is positioned to the right of the workpiece, with an arrow indicating the cutting direction towards the left. The diagram shows the main components of the lathe, including the headstock, tailstock, and bed.



					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
/	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6 282821 (20.0 mm)
A1	1	280736 B	280736 B	R1/A1		
A2	1	280736 B	280736 B	R1/A2		
A3	1	280737 B	280736 B	R1/A3		
A4	1	280737 B	280736 B	R1/A4		
F1	1	280738 B		R1/F1		
F2	1	280738 B		R1/F2		
		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference		VP PU	Info-Plan:
			mech. polished		Maßstab Scale 1 : 1	Gewicht Weight g/m
			uml. total			
Paßmaße Close tol.			beschichtet coated			
Abmaße Std. tolerance				Werkstoff Material		
Original / Änderung Revision / Version 0100		Datum Date 28.08.2006		Name		
Name		finkca		Benennung Title		
		gez. drawn		Rollenplan		
		gepr. checked		Isomat 3/4/5		
		ges. seen		Schüco AWS 70.HI		
				IsoModul		
				Zeichn.-Nr. Drawing No. 386540 RP 1000		
		SCHÜCO		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
				Ersatz für Replacement for		