

The left part of the drawing shows a side view of a machine. A central roller is mounted on a frame. The right part of the drawing is a schematic diagram of the roller arrangement. It consists of a 2x3 grid of rollers labeled A1, A2, A3, A4, F1, and F2. A horizontal arrow labeled 'Durchlauf-richtung' (direction of travel) points to the left. Below the grid is a horizontal line with 14 points, numbered 1 to 14 from right to left. Points 1, 3, 5, 7, 9, 11, and 13 are marked with dots. Points 2, 4, 6, 8, 10, 12, and 14 are marked with vertical lines. A legend indicates that a dot represents 'Andruckwalze' (pressure roller). Below the legend, it is noted that positions 8 and 14 are only present in Isomat 4.

Isomat 3

Durchlauf-richtung

Isomat 4/5

Andruckwalze

(Pos. 8 u. 14 nur im Isomat 4)

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	Stck. Qty. 6	Art.-Nr. Zubehör Art.-No. Accessories 282821 (20.0 mm)
A1	1	280736 B	280736 B	R1/A1			
A2	1	280736 B	280736 B	R1/A2			
A3	1	280737 B	280736 B	R1/A3			
A4	1	280737 B	280736 B	R1/A4			
F1	1	280738 B		R1/F1			
F2	1	280738 B		R1/F2			
		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:		
			mech. polished	-	Maßstab Scale 1 : 1		
			uml. total				
			beschichtet coated	- - -			
Paßmaße Close tol.	Abmaße Std. tolerance			Werkstoff Material	Gewicht Weight g/m		
Original / Änderung Revision / Version 0100			Datum Date	Name	Rollenplan Isomat 3/4/5 Schüco AWS 70 BS.HI IsoModul 387420 RP 1000		
Name			03.11.2006	finkca			
		gez. drawn	Finkemeyer				
		gepr. checked	Winkler				
		ges. seen	Nienhäuser				
		SCHÜCO			Zeichn.-Nr. Drawing No.		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
					Ersatz für Replacement for		