

The left part of the drawing shows a side view of a machine. A central roller is mounted on a frame. The right part of the drawing is a schematic diagram of the roller arrangement. It shows a grid of rollers labeled A1, A2, A3, A4, F1, and F2. A horizontal arrow labeled 'Durchlauf-richtung' indicates the direction of travel. Below the grid is a sequence of rollers numbered 1 through 14, with some rollers grouped together. A legend indicates that a solid dot represents an 'Andruckwalze' (pressure roller). A note at the bottom states: '(Pos. 8 u. 14 nur im Isomat 4)'.

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	282821 (20.0 mm)
A1	1		282590 B	282590 B	R1/A1				
A2	1		282590 B	282590 B	R1/A2				
A3	1		282591 B	282590 B	R1/A3				
A4	1		282591 B	282590 B	R1/A4				
F1	1	282592 B			R1/F1				
F2	1	282592 B			R1/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		- - -		1 : 1	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				06.11.2006		FINKKA		Benennung Title	
		gez. drawn		Finkemeyer		Rollenplan Isomat 3/4/5 Schüco AWS 75 BS.HI IsoModul			
		gepr. checked		Winkler					
		ges. seen		Nienhäuser					
		SCHÜCO				Zeichn.-Nr. Drawing No.			
						387740 RP 1000			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature			
						Ersatz für Replacement for			