

The drawing shows a side view of a machine with a large roller. To the right, a diagram illustrates the roller arrangement. It consists of a 3x3 grid of rollers labeled A1, A2, A3, A4, F1, and F2. An arrow labeled 'Durchlauf-richtung' points to the right. Below the grid, a horizontal line with 14 points is shown, with points 14, 13, 12, 11, 10, and 9 labeled above and points 8, 7, 6, 5, 4, 3, 2, and 1 labeled below. A legend indicates that a black dot represents an 'Andruckwalze' (pressure roller). The text '(Pos. 8 u. 14 nur im Isomat 4)' is at the bottom.

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	Stck. Qty. 6	Art.-Nr. Zubehör Art.-No. Accessories 282821 (20.0 mm)
A1	1	282590 B	282590 B	R1/A1			
A2	1	282590 B	282590 B	R1/A2			
A3	1	282591 B	282590 B	R1/A3			
A4	1	282591 B	282590 B	R1/A4			
F1	1	282592 B		R1/F1			
F2	1	282592 B		R1/F2			
		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference		VP PU		Info-Plan:
			mech. polished	-	Maßstab Scale 1 : 1		Gewicht Weight g/m
			uml. total				
Paßmaße Close tol.			Abmaße Std. tolerance	beschichtet coated - - -		Werkstoff Material	
Original / Änderung Revision / Version 0100			Datum Date	Name	Benennung Title		
Name			06.11.2006	FINKCA	Rollenplan		
		gez. drawn	Finkemeyer		Isomat 3/4/5		
		gepr. checked	Winkler		Schüco AWS 75 BS.HI		
		ges. seen	Nienhäuser		IsoModul		
		SCHÜCO			Zeichn.-Nr. Drawing No. 387760 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
					Ersatz für Replacement for		