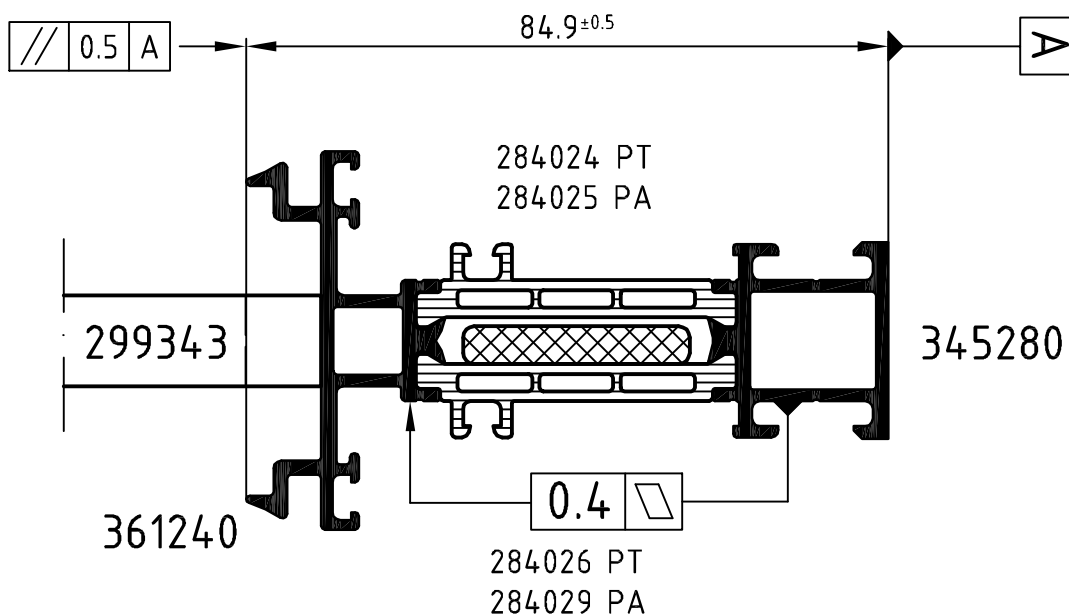
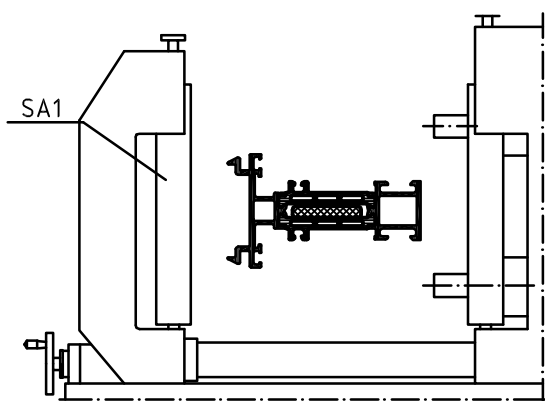


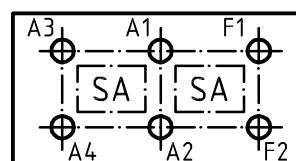


**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren!  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch. Eine Pulverbeschichtung bzw. Eloxierung ist nach dem Verrollen auch mit PA-Stegen nicht möglich!



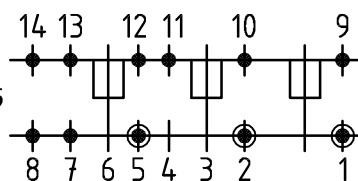
Position  
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |  |                                        | Stck.<br>Qty. |                                                                                 | Art.-Nr. Zubehör<br>Art.-No. Accessories |                       |
|-------------------------------------------|--------------------------|-----------------------------------------------|--|----------------------------------------|---------------|---------------------------------------------------------------------------------|------------------------------------------|-----------------------|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        |  | Art.-Nr.<br>Art.-No.<br>für Isomat 4   |               | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                                          |                       |
| A1                                        | 1                        | 282590 B                                      |  | 282590 B                               |               | R1/A1                                                                           |                                          |                       |
| A2                                        | 1                        | 282590 B                                      |  | 282590 B                               |               | R1/A2                                                                           |                                          |                       |
| A3                                        | 1                        | 282591 B                                      |  | 282590 B                               |               | R1/A3                                                                           |                                          |                       |
| A4                                        | 1                        | 282591 B                                      |  | 282590 B                               |               | R1/A4                                                                           |                                          |                       |
| F1                                        | 1                        | 282592 B                                      |  |                                        | R1/F1         |                                                                                 |                                          |                       |
| F2                                        | 1                        | 282592 B                                      |  |                                        | R1/F2         |                                                                                 |                                          |                       |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |               | VP<br>PU                                                                        |                                          | Info-Plan:            |
|                                           |                          |                                               |  | mech.<br>polished                      |               | -                                                                               |                                          |                       |
|                                           |                          |                                               |  | uml.<br>total                          |               |                                                                                 |                                          | Maßstab<br>Scale      |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |  | beschichtet<br>coated                  |               | 1 : 1                                                                           |                                          | Gewicht<br>Weight     |
| Original / Änderung<br>Revision / Version |                          | 0201                                          |  | Datum<br>Date                          |               | Name                                                                            |                                          | Werkstoff<br>Material |
| Name                                      |                          |                                               |  | 20.05.2010                             |               |                                                                                 |                                          | Benennung<br>Title    |
| PA Nummer geändert                        |                          | gez.<br>drawn                                 |  | Winkler                                |               |                                                                                 |                                          | Rollenplan            |
|                                           |                          | gepr.<br>checked                              |  | Finkemeyer                             |               |                                                                                 |                                          | Isomat 3/4/5          |
|                                           |                          | ges.<br>seen                                  |  | Nienhüser                              |               |                                                                                 |                                          | Schüco AWS 75 WF.SI   |
|                                           |                          |                                               |  |                                        |               |                                                                                 |                                          | IsoModul              |
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