

The left part of the drawing shows a side view of a machine with a central cross-section. The cross-section reveals two rollers, labeled A3 and A4, which are part of a larger assembly. The right part of the drawing is a schematic diagram of the roller arrangement. It shows a 2x3 grid of rollers labeled A1, A2, A3, A4, F1, and F2. A red arrow labeled 'Durchlauf-richtung' (direction of travel) points from right to left. Below the grid, a horizontal line represents the roller sequence, with positions 1 through 14 marked. Positions 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, and 14 are marked with dots. Positions 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, and 14 are marked with dots. Positions 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, and 14 are marked with dots. A legend indicates that a dot represents an 'Andruckwalze' (pressure roller). Below the diagram, it is noted that positions 8 and 14 are only present in Isomat 4.

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
A1	1	280699 B	280699 B	R1/A1/R2	R1	6	282821	(20.0 mm)
A2	1	280699 B	280699 B	R1/A2/R2	R2	5	296448	(8.0 mm)
A3	1	280700 B	280699 B	R1/A3/R2	R3	1	296209	(6.5 mm)
A4	1	280700 B	280699 B	R1/A4/R2				
F1	1	280698 B		R1/F1/R2				
F2	1	280698 B		R1/F2/R3				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan;
				mech. polished		Maßstab Scale 1 : 1	Gewicht Weight
				uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated			
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material	
Name		25.02.2009		Name		Benennung Title	
		gez. drawn		Finkemeyer		Rollenplan Isomat 3/4/5	
		gepr. checked		Winkler			
		ges. seen		Nienhüser			
						Schüco AWS 60.HI	
						IsoModul	
						Zeichn.-Nr. Drawing No.	
						390840 RP 1000	
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	

