

The diagram illustrates the roller arrangement for a printing press section. On the left, a side view shows the roller assembly with the label 'SA1' pointing to a specific component. On the right, a top view shows the layout of the rollers, labeled A1, A2, A3, A4, F1, and F2. The rollers are arranged in two rows, with A1, A2, A3, and A4 in the front row and F1, F2, F3, and F4 in the back row. The label 'SA' is placed between the two rows. Below the top view, the text 'Isomat 3' is written. To the right of the top view, an arrow points to the right, labeled 'Durchlauf-richtung' (direction of travel). Below the top view, the text 'Isomat 4/5' is written. To the right of the top view, a legend indicates that a solid dot represents 'Andruckwalze' (counter roller) and a circle with a dot represents 'Seitliche Andruckrolle' (side counter roller). Below the legend, the text '(Pos. 8 u. 14 nur im Isomat 4)' is written.

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
Stck. Qty.		Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		
A1	1	280736 B		280736 B		R1/R2/A1/R3		
A2	1	280736 B		280736 B		R1/R2/A2/R3		
A3	1	280737 B		280736 B		R1/R2/A3/R3		
A4	1	280737 B		280736 B		R1/R2/A4/R3		
F1	1	280738 B			R1/R2/F1/R3			
F2	1	280738 B			R1/R2/F2/R3			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished		-		
				uml. total				Maßstab Scale
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		1 : 1		Gewicht Weight
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material
Name				26.07.2006		FINKKA		Benennung Title
		gez. drawn		Finkemeyer		Rollenplan Isomat 3/4/5		
		gepr. checked		Winkler				
		ges. seen		Nienhüser				
						Schüco ASS 65 automatic		
						IsoModul		
						Zeichn.-Nr. Drawing No.		
						392200 RP 1000		
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature				Ersatz für Replacement for		