

The drawing consists of two parts. On the left is a side view of a printing press section, showing a large frame with a roller assembly in the center. A label 'SA1' points to a specific part of the frame. On the right is a top view of the roller arrangement, showing a grid of rollers labeled A1, A2, A3, A4, F1, and F2. The rollers are arranged in two rows: A3, A1, F1 in the top row and A4, A2, F2 in the bottom row. The rollers are connected by a series of lines, and the arrangement is labeled 'SA-Rollen'. Below the top view is a diagram labeled 'Isomat 3' showing a sequence of rollers numbered 1 through 14. The rollers are arranged in two rows: 14, 13, 12, 11, 10, 9 in the top row and 8, 7, 6, 5, 4, 3, 2, 1 in the bottom row. The rollers are connected by a series of lines, and the arrangement is labeled 'Isomat 4/5'. A legend indicates that a solid dot represents 'Andruckwalze' (impression roller) and a dot with a circle around it represents 'Seitliche Andruckrolle' (side impression roller). A note at the bottom states '(Pos. 8 u. 14 nur im Isomat 4)' (Positions 8 and 14 only in Isomat 4). An arrow on the right points to the right, labeled 'Durchlauf-richtung' (direction of travel).

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280736 B	280736 B	R1/R2/A1/R3	R1	6 296534 (8.5 mm)
A2	1	280736 B	280736 B	R1/R2/A2/R3	R2	6 296207 (4.0 mm)
A3	1	280737 B	280736 B	R1/R2/A3/R3	R3	6 296229 (5.5 mm)
A4	1	280737 B	280736 B	R1/R2/A4/R3	SA1	3 296865
F1	1	280738 B		R1/R2/F1/R3	SA1	3 296715
F2	1	280738 B		R1/R2/F2/R3		
		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:	
			mech. polished —	Maßstab Scale 1 : 1	Gewicht Weight g/m	
			uml. total			
Paßmaße Close tol.	Abmaße Std. tolerance		beschichtet coated — — —			
Original / Änderung Revision / Version 0100			Datum Date	Name	Werkstoff Material	
Name			26.07.2006	FINKCA	Benennung Title	
		gez. drawn	Finkemeyer		Rollenplan Isomat 3/4/5	
		gepr. checked	Winkler			
		ges. seen	Nienhäuser			
		SCHÜCO			Schüco ASS 65 automatic IsoModul	
					Zeichn.-Nr. Drawing No. 392210 RP 1000	
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
					Ersatz für Replacement for	