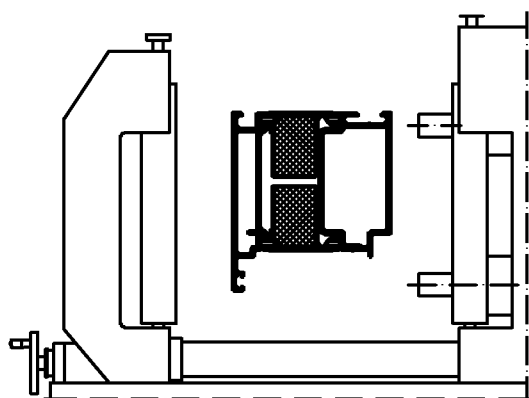
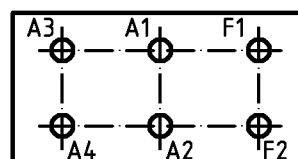


**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch.

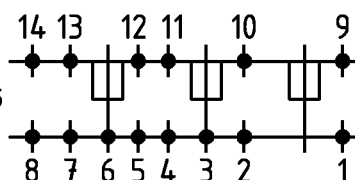


### Isomat 3



Durchlauf-  
richtung

Isomat 4/5



- Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                        |                                                                                 | Stck.<br>Qty.         |                            | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|----------------------------------------|---------------------------------------------------------------------------------|-----------------------|----------------------------|------------------------------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4   | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1                    | 6                          | 280750 (Adapter)                         |  |
| A1                                        | 1                        | 282615 A                                      | 282615 A                               | R1/A1                                                                           |                       |                            |                                          |  |
| A2                                        | 1                        | 282615 A                                      | 282615 A                               | R1/A2                                                                           |                       |                            |                                          |  |
| A3                                        | 1                        | 282616 A                                      | 282615 A                               | R1/A3                                                                           |                       |                            |                                          |  |
| A4                                        | 1                        | 282616 A                                      | 282615 A                               | R1/A4                                                                           |                       |                            |                                          |  |
| F1                                        | 1                        | 282617 A                                      |                                        | R1/F1                                                                           |                       |                            |                                          |  |
| F2                                        | 1                        | 282617 A                                      |                                        | R1/F2                                                                           |                       |                            |                                          |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance | Oberflächenabwicklung<br>Circumference | VP<br>PU                                                                        |                       | Info-Plan:                 |                                          |  |
|                                           |                          |                                               | mach.<br>polished                      | -                                                                               |                       | Maßstab<br>Scale           | 1 : 1                                    |  |
|                                           |                          |                                               | uml.<br>total                          |                                                                                 |                       | Gewicht<br>Weight          | g/m                                      |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               | beschichtet<br>coated                  | - - -                                                                           | Werkstoff<br>Material |                            |                                          |  |
| Original / Änderung<br>Revision / Version | 0201                     |                                               | Datum<br>Date                          | Name                                                                            | Benennung<br>Title    | Rollenplan<br>Isomat 3/4/5 |                                          |  |
| Name Finkemeyer                           |                          | 04.02.2008                                    |                                        |                                                                                 |                       | Schüco ADS 70.HI           |                                          |  |
| 398560 geändert                           | gez.<br>drawn            | Finkemeyer                                    |                                        |                                                                                 |                       | IsoModul                   |                                          |  |
|                                           | gepr.<br>checked         | Winkler                                       |                                        |                                                                                 |                       |                            |                                          |  |
|                                           | ges.<br>seen             | Nienhüser                                     |                                        |                                                                                 |                       |                            |                                          |  |
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