

|                                                | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside)         |    | Stck.                            | Art.-Nr. Zubehör     |
|------------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------------|----|----------------------------------|----------------------|
|                                                |               |                                               |                                      |                                                                                         |    | Qty.                             | Art.-No. Accessories |
| A1                                             | 1             | 282615 B                                      | 282615 B                             | R1/R2/R3/A1                                                                             | R1 | 6                                | 280753 (15.0 mm)     |
| A2                                             | 1             | 282615 B                                      | 282615 B                             | R1/R2/R3/A2                                                                             | R2 | 6                                | 280741 ( 5.3 mm)     |
| A3                                             | 1             | 282616 B                                      | 282615 B                             | R1/R2/R3/A3                                                                             | R3 | 6                                | 296207 ( 4.0 mm)     |
| A4                                             | 1             | 282616 B                                      | 282615 B                             | R1/R2/R3/A4                                                                             |    |                                  |                      |
| F1                                             | 1             | 282617 B                                      |                                      | R1/R2/R3/F1                                                                             |    |                                  |                      |
| F2                                             | 1             | 282617 B                                      |                                      | R1/R2/R3/F2                                                                             |    |                                  |                      |
|                                                |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                                  |    | VP<br>PU                         |                      |
|                                                |               |                                               |                                      | mech.<br>polished —                                                                     |    | Info-Plan:                       |                      |
|                                                |               |                                               |                                      | umf.<br>total                                                                           |    | Gewicht<br>Weight                |                      |
| Paßmaße<br>Close tol.                          |               | Abmaße<br>Std. tolerance                      |                                      | beschichtet<br>coated — — —                                                             |    | g/m                              |                      |
| Original / Änderung<br>Revision / Version 0100 |               |                                               |                                      | Datum<br>Date                                                                           |    | Werkstoff<br>Material            |                      |
| Name                                           |               |                                               |                                      | Name                                                                                    |    | Benennung<br>Title               |                      |
|                                                |               |                                               |                                      | 13.09.2006                                                                              |    | Rollenplan                       |                      |
|                                                |               |                                               |                                      | finkca                                                                                  |    | Isomat 3/4/5                     |                      |
|                                                |               |                                               |                                      | gez.<br>drawn                                                                           |    | Schüco ADS 70.HI                 |                      |
|                                                |               |                                               |                                      | gepr.<br>checked                                                                        |    | IsoModul                         |                      |
|                                                |               |                                               |                                      | ges.<br>seen                                                                            |    |                                  |                      |
|                                                |               |                                               |                                      | Nienhüser                                                                               |    |                                  |                      |
|                                                |               |                                               |                                      |                                                                                         |    | Zeichn.-Nr.<br>Drawing No.       |                      |
|                                                |               |                                               |                                      |                                                                                         |    | 393390 RP 1000                   |                      |
|                                                |               |                                               |                                      | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |    | Ersatz für<br>Replacement<br>for |                      |
|                                                |               |                                               |                                      | SCHÜCO                                                                                  |    |                                  |                      |