

The technical drawing on the left shows a machine with a cross-section. The cross-section reveals internal components, including a central roller assembly. The machine is shown in a side view, with a base and a vertical frame.

The diagram on the right, labeled "Isomat 3" and "Isomat 4/5", shows a roller layout. The "Isomat 3" section is a 2x3 grid of rollers labeled A3, A1, F1, A4, A2, and F2. The "Isomat 4/5" section shows a horizontal sequence of rollers numbered 14, 13, 12, 11, 10, and 9. Below this, a second row of rollers is numbered 8, 7, 6, 5, 4, 3, 2, and 1. A legend indicates that a black dot represents an "Andruckwalze" (counter roller). The text "(Pos. 8 u. 14 nur im Isomat 4)" specifies that positions 8 and 14 are only present in Isomat 4. An arrow labeled "Durchlauf-richtung" (direction of travel) points to the left.

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	283316 (19.5 mm)		
					R2	6	296565 (4.8 mm)		
A1	1	282615 B	282615 B	R1/R2/A1					
A2	1	282615 B	282615 B	R1/R2/A2					
A3	1	282616 B	282615 B	R1/R2/A3					
A4	1	282616 B	282615 B	R1/R2/A4					
F1	1	282617 B		R1/R2/F1					
F2	1	282617 B		R1/R2/F2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale 1 : 1	
				uml. total					Gewicht Weight g/m
Paßmaße Close tol.				Abmaße Std. tolerance		beschichtet coated			
Original / Änderung Revision / Version 0201				Datum Date		Name		Benennung Title Rollenplan Isomat 3/4/5 Schüco ADS 70.HI IsoModul	
Name Finkemeyer				14.09.2006		finkca			
Ring 283316 hinzugefügt				gez. drawn		Finkemeyer			
				gepr. checked		Winkler			
				ges. seen		Nienhüser			
						Zeichn.-Nr. Drawing No. 393490 RP 1000			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature			
						Ersatz für Replacement for			