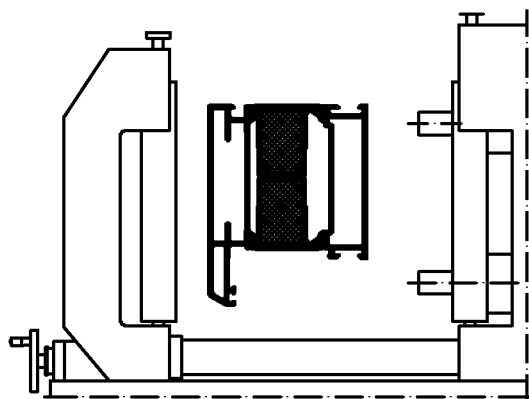


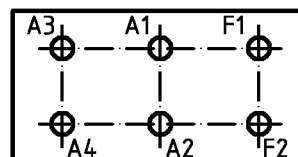
Technical drawing of a mechanical part showing a cross-section. The drawing includes the following features:

- Top Dimension:** A horizontal dimension line at the top indicates a length of 83.8 ± 0.5 .
- Material:** The part is made of a material with a tensile strength of 284257 PA , indicated by two labels.
- Surface Finish:** The top and bottom horizontal surfaces are finished to a Ra of 0.4 , indicated by a surface texture symbol.
- Internal Features:** The part has a central cavity with a cross-hatched pattern, suggesting a specific material or treatment.
- Dimensions:** The overall width is 398400 on the left and 398280 on the right.
- Section Line:** A section line is shown on the right side, labeled with the letter 'A'.

Achtung: Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch.

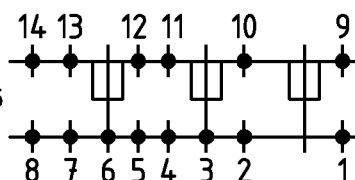


Isomat 3



Durchlauf-
richtung

Isomat 4/5



- Andruck-
walze

(Pos. 8 u. 14 nur im Isomat 4)

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	Art.-Nr. Zubehör Art.-No. Accessories 280750 (Adapter)
A1	1	282657 A	282657 A	R1/A1			
A2	1	282657 A	282657 A	R1/A2			
A3	1	282658 A	282657 A	R1/A3			
A4	1	282658 A	282657 A	R1/A4			
F1	1	282660 A		R1/F1			
F2	1	282660 A		R1/F2			

Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:
	mach. polished —	Maßstab Scale 1 : 1	Gewicht Weight g/m
	uml. total		
Paißmaße Close tol.	Abmatte Std. tolerance	beschichtet coated — - —	Werkstoff Material
Original / Änderung Revision / Version 0201	Datum Date	Name	Benennung Title
Name Finkemeyer	17.10.2006	finkca	Rollenplan Isomat 3/4/5
Profil geändert	gez. drawn	Finkemeyer	
	gepr. checked	Winkler	
	ges. seen	Nienhäuser	
			Schüco ADS 75 RL.SI IsoModul
SCHÜCO			Zeichn.-Nr. Drawing No. 394730 RP 1000
			EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature
			Ersatz für Replacement for