

The technical drawing consists of three parts:

- Cross-section:** A detailed view of a machine's internal components, showing a central housing with a circular opening and various mounting points.
- Isomat 3:** A diagram showing a 2x3 grid of points labeled A3, A1, F1, A4, A2, and F2. An arrow labeled "Durchlauf-richtung" (Direction of travel) points from right to left.
- Isomat 4/5:** A diagram showing two horizontal rows of points. The top row has points 14, 13, 12, 11, 10, and 9. The bottom row has points 8, 7, 6, 5, 4, 3, 2, and 1. Vertical lines connect points 13-12, 11-10, and 9-8. A legend indicates that a solid dot represents "Andruckwalze" (Pressure roller).

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)					
A1	1	280693 B	280693 B	R1/R2/A1/R3/R4		R1	6	280743 (5.0 mm)	
A2	1	280693 B	280693 B	R1/R2/A2/R3/R4		R2	6	280748 (6.0 mm)	
A3	1	280694 B	280693 B	R1/R2/A3/R3/R4		R3	6	296210 (10.0 mm)	
A4	1	280694 B	280693 B	R1/R2/A4/R3/R4		R4	6	296212 (17.0 mm)	
F1	1	280692 B		R1/R2/F1/R3/R4					
F2	1	280692 B		R1/R2/F2/R3/R4					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished					
				uml. total		Maßstab Scale		Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		1 : 1			
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material			
Name		21.01.2009		Name		Benennung Title			
		gez. drawn		Finkemeyer		Rollenplan			
		gepr. checked		Winkler		Isomat 3/4/5			
		ges. seen		Nienhüser		Schüco ADS 65 HD		IsoModul	
						Zeichn.-Nr. Drawing No.		396480 RP 1000	
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	