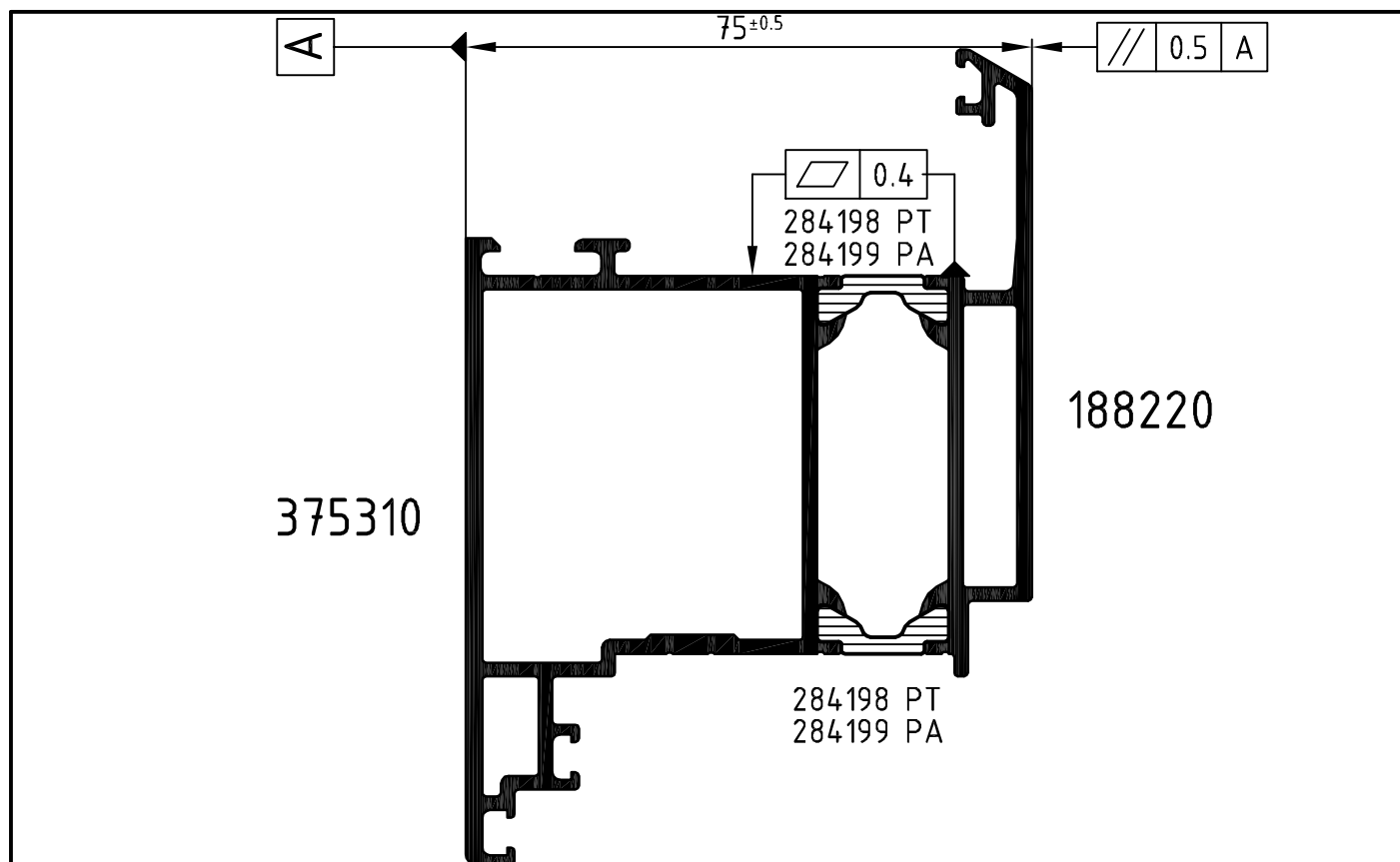
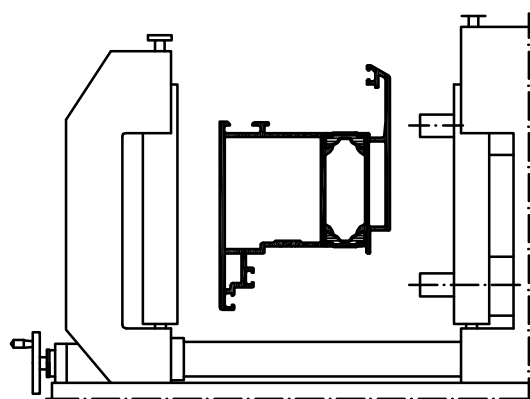
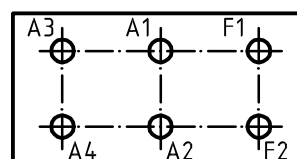




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.

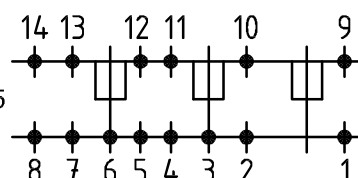


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



- Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |               |                                                                                     |                                      |                                                                                          | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |                  |
|-------------------------------------------|---------------|-------------------------------------------------------------------------------------|--------------------------------------|------------------------------------------------------------------------------------------|---------------|------------------------------------------|------------------|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5                                              | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside)          | R1            | 6                                        | 280743 ( 5.0 mm) |
|                                           |               |                                                                                     |                                      |                                                                                          | R2            | 6                                        | 280748 ( 6.0 mm) |
| A1                                        | 1             | 280693 B                                                                            | 280693 B                             | R1/R2/A1/R3/R4                                                                           | R3            | 6                                        | 296210 (10.0 mm) |
| A2                                        | 1             | 280693 B                                                                            | 280693 B                             | R1/R2/A2/R3/R4                                                                           | R4            | 6                                        | 296212 (17.0 mm) |
| A3                                        | 1             | 280694 B                                                                            | 280693 B                             | R1/R2/A3/R3/R4                                                                           |               |                                          |                  |
| A4                                        | 1             | 280694 B                                                                            | 280693 B                             | R1/R2/A4/R3/R4                                                                           |               |                                          |                  |
| F1                                        | 1             | 280692 B                                                                            |                                      | R1/R2/F1/R3/R4                                                                           |               |                                          |                  |
| F2                                        | 1             | 280692 B                                                                            |                                      | R1/R2/F2/R3/R4                                                                           |               |                                          |                  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance                                       |                                      | Oberflächenabwicklung<br>Circumference                                                   |               | VP<br>PU                                 |                  |
|                                           |               |                                                                                     |                                      | mech.<br>polished                                                                        |               | -                                        |                  |
|                                           |               |                                                                                     |                                      | uml.<br>total                                                                            |               |                                          |                  |
| Paßmaße<br>Close tol.                     |               |                                                                                     |                                      | Abmaße<br>Std. tolerance                                                                 |               | beschichtet<br>coated                    |                  |
| Original / Änderung<br>Revision / Version |               | 0100                                                                                |                                      | Datum<br>Date                                                                            |               | Name                                     |                  |
| Name                                      |               |                                                                                     |                                      | 20.01.2009                                                                               |               | Name                                     |                  |
|                                           |               | gez.<br>drawn                                                                       |                                      | Finkemeyer                                                                               |               | Rollenplan<br>Isomat 3/4/5               |                  |
|                                           |               | gepr.<br>checked                                                                    |                                      | Winkler                                                                                  |               |                                          |                  |
|                                           |               | ges.<br>seen                                                                        |                                      | Nienhüser                                                                                |               |                                          |                  |
|                                           |               |  |                                      | Werkstoff<br>Material                                                                    |               | Schüco ADS 65 HD RL                      |                  |
|                                           |               |                                                                                     |                                      | Benennung<br>Title                                                                       |               | IsoModul                                 |                  |
|                                           |               |                                                                                     |                                      |                                                                                          |               |                                          |                  |
|                                           |               |                                                                                     |                                      |                                                                                          |               |                                          |                  |
|                                           |               |                                                                                     |                                      |                                                                                          |               |                                          |                  |
|                                           |               |                                                                                     |                                      | Zeichn.-Nr.<br>Drawing No.                                                               |               | 396640 RP 1000                           |                  |
|                                           |               |                                                                                     |                                      | EDV erstellt:<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |               | Ersatz für<br>Replacement<br>for         |                  |