

The technical drawing on the left shows a side view of a machine with a cross-section of a roller assembly. The schematic on the right, labeled 'Isomat 3' and 'Isomat 4/5', shows the arrangement of rollers. The 'Isomat 3' section shows a 2x3 grid of rollers labeled A1, A2, A3, A4, F1, and F2. The 'Isomat 4/5' section shows a horizontal sequence of rollers numbered 1 through 14. A legend indicates that a solid dot represents an 'Andruckwalze' (pressure roller). A red arrow points to the right, labeled 'Durchlauf-richtung' (direction of travel).

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	296207 (4.0 mm)	
					R2	6	280752 (Adapter)	
A1	1	280696 A	280696 A	R1/R2/A1				
A2	1	280696 A	280696 A	R1/R2/A2				
A3	1	280697 A	280696 A	R1/R2/A3				
A4	1	280697 A	280696 A	R1/R2/A4				
F1	1	280695 A		R1/R2/F1				
F2	1	280695 A		R1/R2/F2				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan;	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		- - -		1 : 1	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				27.01.2009				Benennung Title	
		gez. drawn		Finkemeyer				Rollenplan	
		gepr. checked		Winkler				Isomat 3/4/5	
		ges. seen		Nienhüser				Schüco ADS 70 HD RL	
								IsoModul	
								Zeichn.-Nr. Drawing No.	
								396800 RP 1000	
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	

SCHÜCO