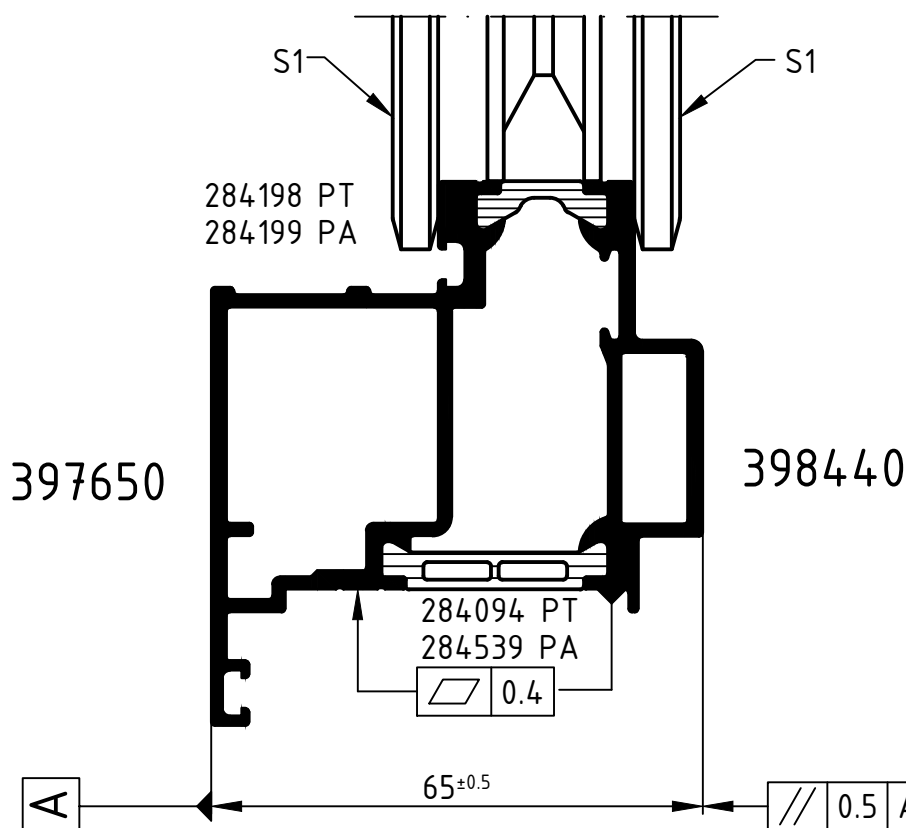
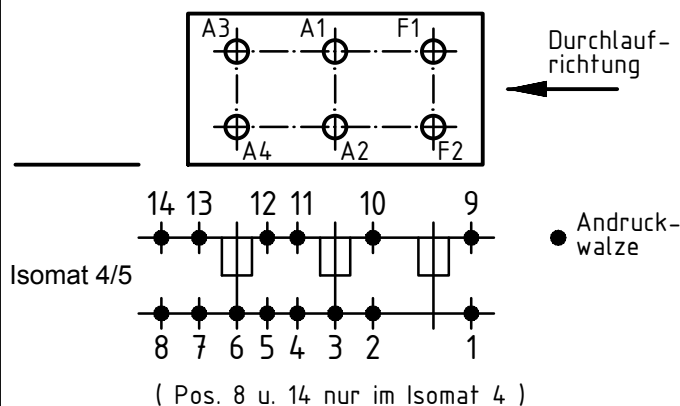
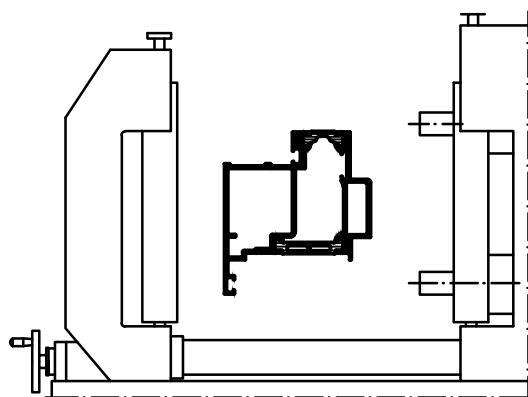




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren!  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Hinweise in den aktuellen Richtlinien.



|                                        |                       |                                            |                                |                                                                              | Stck. Qty.         |                 | Art.-Nr. Zubehör Art.-No. Accessories |                |
|----------------------------------------|-----------------------|--------------------------------------------|--------------------------------|------------------------------------------------------------------------------|--------------------|-----------------|---------------------------------------|----------------|
|                                        | Stck. Qty.            | Art.-Nr. Art.-No. für Isomat 5             | Art.-Nr. Art.-No. für Isomat 4 | Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside) |                    |                 |                                       |                |
| A1                                     | 1                     | 280693 A                                   | 280693 A                       | R1/S1/R3/A1/R2/S1/R4                                                         | R1                 | 6               | 280748                                | ( 6.0 mm)      |
| A2                                     | 1                     | 283128 B                                   | 283128 B                       | R1/R2/A2/R6                                                                  | R2                 | 6               | 296209                                | ( 6.5 mm)      |
| A3                                     | 1                     | 280694 A                                   | 280693 A                       | R1/S1/R3/A3/R2/S1/R4                                                         | R3                 | 2               | 283219                                | (12,5mm)       |
| A4                                     | 1                     | 283129 B                                   | 283128 B                       | R1/R2/A4/R6                                                                  | R4                 | 3               | 280743                                | ( 5.0 mm)      |
| F1                                     | 1                     | 280692 B                                   |                                | R1/R2/F1/R4/R5                                                               | R5                 | 1               | 282821                                | (20.0 mm)      |
| F2                                     | 1                     | 283127 B                                   |                                | R1/R2/F2/R6                                                                  | R6                 | 3               | 280753                                | (15.0 mm)      |
|                                        |                       |                                            |                                |                                                                              | S1                 | 4               | 282014                                | (Scheibe)      |
|                                        |                       |                                            |                                |                                                                              |                    |                 |                                       |                |
|                                        |                       | Zulässige Abweichung Permissible tolerance |                                | Oberflächenabwicklung Circumference                                          | VP PU              |                 | Info-Plan:                            |                |
|                                        |                       |                                            |                                | mech. polished                                                               | -                  |                 |                                       |                |
|                                        |                       |                                            |                                | uml. total                                                                   |                    | Maßstab Scale   | 1 : 1                                 | Gewicht Weight |
| Paßmaße Close tol.                     | Abmaße Std. tolerance |                                            |                                |                                                                              | Werkstoff Material |                 |                                       |                |
| Original / Änderung Revision / Version |                       | 0403                                       |                                | Datum Date                                                                   | Name               | Benennung Title | Rollenplan Isomat 4/5                 |                |
| Name                                   |                       |                                            |                                | 09.12.2020                                                                   |                    |                 | Schüco ADS 65 IsoModul                |                |
| PA Steg geändert                       |                       | gez. drawn                                 | Winkler                        |                                                                              |                    |                 |                                       |                |
|                                        |                       | gepr. checked                              | Finkemeyer, C.                 |                                                                              |                    |                 |                                       |                |
|                                        |                       | ges. seen                                  | Nienhüser, R.                  |                                                                              |                    |                 |                                       |                |
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**SCHÜCO**