

The drawing shows a side view of a machine with a central cross-section. To the right, a schematic diagram illustrates the roller arrangement. It features a 2x3 grid of rollers labeled A1, A2, A3, A4, F1, and F2. A red arrow labeled 'Durchlauf-direction' points from right to left. Below this, a horizontal axis represents the roller sequence, numbered 1 to 14 from right to left. The sequence is: 1 (F2), 2 (F1), 3 (A2), 4 (A1), 5 (A4), 6 (A3), 7 (F2), 8 (F1), 9 (A2), 10 (A1), 11 (A4), 12 (A3), 13 (F2), 14 (F1). Rectangles are placed between rollers 12-13 and 10-11. A legend indicates that a black dot represents an 'Andruckwalze' (counter roller). A note at the bottom states: '(Pos. 8 u. 14 nur im Isomat 4)'.

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
Stck. Qty.		Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		
A1	1	280699 B		280699 B		R1/A1/R2/R3		
A2	1	280696 B		280696 B		R1/A2/R2/R4		
A3	1	280700 B		280699 B		R1/A3/R2/R3		
A4	1	280697 B		280696 B		R1/A4/R2/R4		
F1	1	280698 B				R1/F1/R2/R3		
F2	1	280695 B				R1/F2/R2/R4		
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished		-		
				uml. total				Maßstab Scale
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		1 : 1		Gewicht Weight
Original / Änderung Revision / Version				Datum Date		Name		Werkstoff Material
0201				21.12.2011				Benennung Title
Name				21.12.2011				Rollenplan Isomat 3/4/5 Schüco ASS 70.HI IsoModul
VL Nummer getauscht				gez. drawn		Winkler		
				gepr. checked		Finkemeyer		
				ges. seen		Nienhüser		
						Zeichn.-Nr. Drawing No.		430050 RP 1000
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for