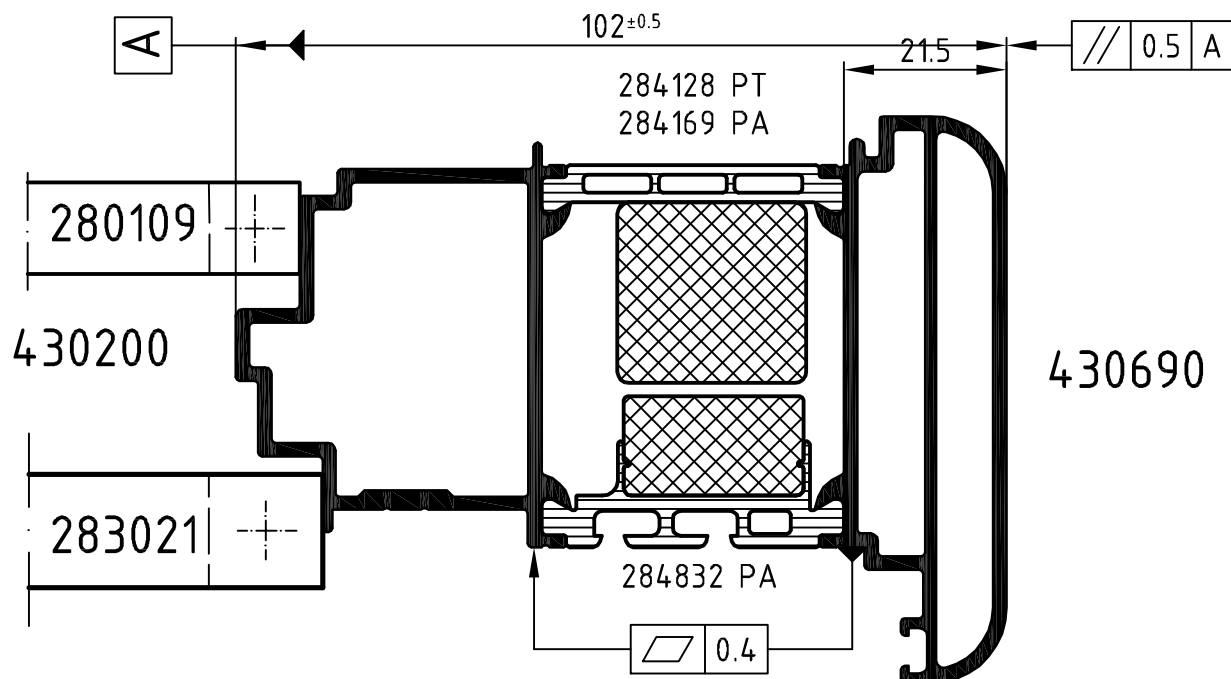
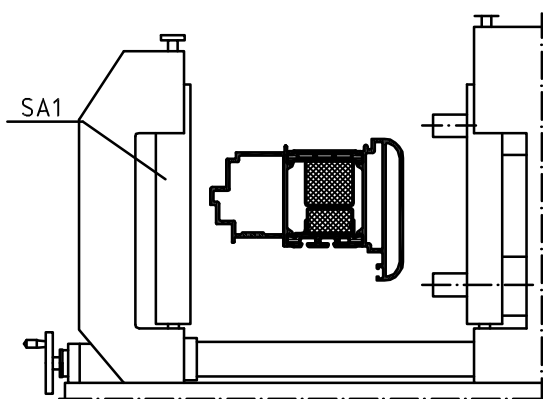


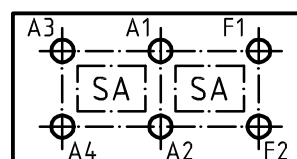


**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch.  
**Attention:** Eine Pulverbeschichtung bzw. Eloxierung ist nach dem Verrollen auch mit PA-Stegen nicht möglich!



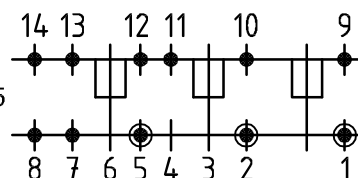
Position  
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                        |                                                                                 | Stck.<br>Qty.         |       | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|----------------------------------------|---------------------------------------------------------------------------------|-----------------------|-------|------------------------------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4   | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1                    | 6     | 296452 ( 1.5 mm)                         |  |
| A1                                        | 1                        | 282657 B                                      | 282657 B                               | R1/R2/A1                                                                        | R2                    | 6     | 282821 (20.0 mm)                         |  |
| A2                                        | 1                        | 282657 B                                      | 282657 B                               | R1/R2/A2                                                                        | SA1                   | 3     | 280109*                                  |  |
| A3                                        | 1                        | 282658 B                                      | 282657 B                               | R1/R2/A3                                                                        | SA1                   | 3     | 283021*                                  |  |
| A4                                        | 1                        | 282658 B                                      | 282657 B                               | R1/R2/A4                                                                        |                       |       | *Isomat 3: 2                             |  |
| F1                                        | 1                        | 282660 B                                      |                                        | R1/R2/F1                                                                        |                       |       |                                          |  |
| F2                                        | 1                        | 282660 B                                      |                                        | R1/R2/F2                                                                        |                       |       |                                          |  |
|                                           |                          | Zulässige Abweichung<br>Permissable tolerance | Oberflächenabwicklung<br>Circumference | VP<br>PU                                                                        |                       |       | Info-Plan;                               |  |
|                                           |                          |                                               | mech.<br>polished                      | -                                                                               |                       |       |                                          |  |
|                                           |                          |                                               | uml.<br>total                          |                                                                                 | Maßstab<br>Scale      | 1 : 1 | Gewicht<br>Weight                        |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               | beschichtet<br>coated                  | - - -                                                                           |                       |       |                                          |  |
| Original / Änderung<br>Revision / Version | 0201                     |                                               | Datum<br>Date                          | Name                                                                            | Werkstoff<br>Material |       |                                          |  |
| Name                                      |                          |                                               | 21.01.2010                             |                                                                                 | Benennung<br>Title    |       |                                          |  |
| Steg 284833 entfernt                      |                          | gez.<br>drawn                                 |                                        | Finkemeyer                                                                      |                       |       | Rollenplan                               |  |
|                                           |                          | gepr.<br>checked                              |                                        | Winkler                                                                         |                       |       | Isomat 3/4/5                             |  |
|                                           |                          | ges.<br>seen                                  |                                        | Nienhüser                                                                       |                       |       | Schüco ADS 90 PL SL.SI                   |  |
|                                           |                          |                                               |                                        |                                                                                 |                       |       | IsoModul                                 |  |
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