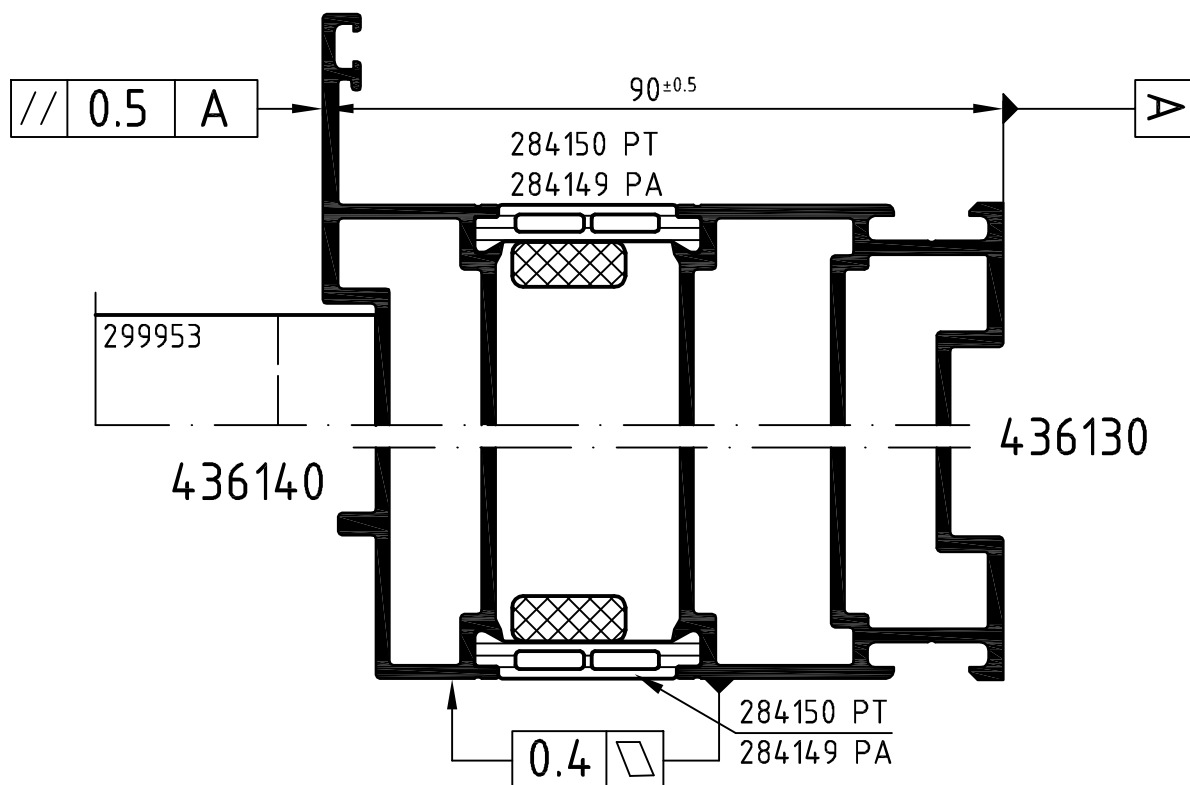
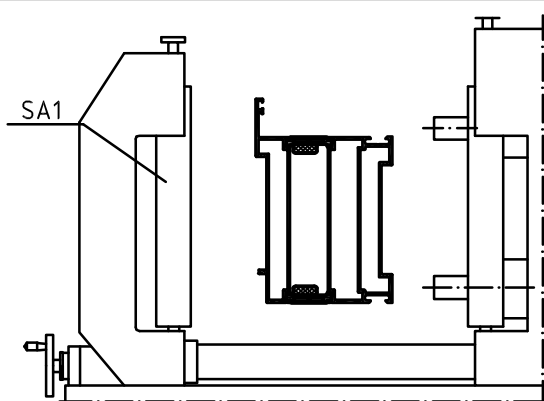




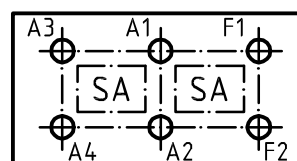
**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



Position

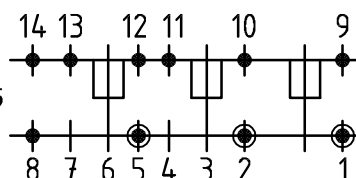
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories                                                |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |               |                                                                                         |
| A1                                        | 1             | 283128 A                                      | 283128 A                             | R1/R2/R3/A1                                                                     | R1            | 6 296449 ( 2.0 mm)                                                                      |
| A2                                        | 1             | 283128 A                                      | 283128 A                             | R1/R2/R3/A2                                                                     | R2            | 6 296229 ( 5.5 mm)                                                                      |
| A3                                        | 1             | 283129 A                                      | 283128 A                             | R1/R2/R3/A3                                                                     | R3            | 3 280752 (Adapter)                                                                      |
| A4                                        | 1             | 283129 A                                      | 283128 A                             | R1/R2/R3/A4                                                                     | SA1           | 3 299953*                                                                               |
| F1                                        | 1             | 283127 A                                      |                                      | R1/R2/R3/F1                                                                     |               | *Isomat 3: 2                                                                            |
| F2                                        | 1             | 283127 A                                      |                                      | R1/R2/R3/F2                                                                     |               |                                                                                         |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | -                                                                                       |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |               |                                                                                         |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      | beschichtet<br>coated                                                           |               | Maßstab<br>Scale                                                                        |
| Original / Änderung<br>Revision / Version |               | 0201                                          |                                      | Datum<br>Date                                                                   |               | Name                                                                                    |
| Name                                      |               |                                               |                                      | 02.05.2013                                                                      |               |                                                                                         |
| SA Rolle geändert                         |               | gez.<br>drawn                                 |                                      | Winkler                                                                         |               | Benennung<br>Title                                                                      |
|                                           |               | gepr.<br>checked                              |                                      | Finkemeyer                                                                      |               |                                                                                         |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser                                                                       |               |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               | Schüco ADS 90.SI                                                                        |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               | Zelchn.-Nr.<br>Drawing No.                                                              |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               | Ersatz für<br>Replacement<br>for                                                        |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |

**SCHÜCO**