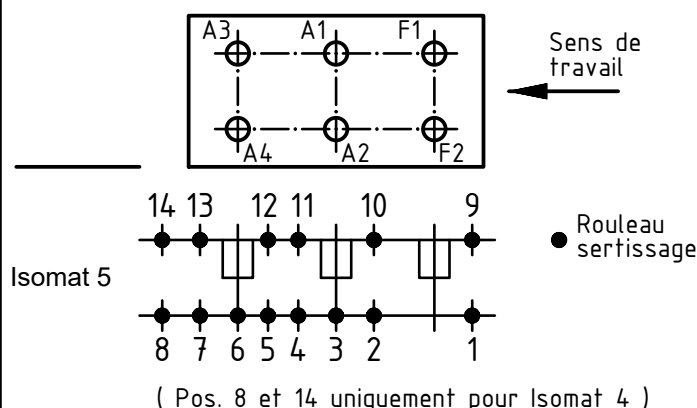
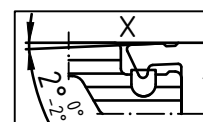


Technical drawing of a square window frame cross-section. The drawing shows the assembly of the frame, including the E-Profil (left and bottom), I-Profil (right), and the central opening. Key dimensions and components are labeled:

- Dimensions:**
 - Overall height: 72.5
 - Overall width: 62
 - Top opening width: $29.7^{+0.3}_{-0.4}$
 - Inner opening width: $21.5^{+0.3}_{-0.4}$
 - Bottom opening width: 0.3
- Components:**
 - E-Profil:** The left and bottom frame profiles.
 - I-Profil:** The right frame profile.
 - VL1:** The bottom vertical glass or panel component.
 - VL2:** The top vertical glass or panel component.



					Qté Qty.		Art. N° Accessoires Art.-No. Accessories	
Qté Qty.		Art. N° Art.-No. für Isomat 5		Art. N° Art.-No.		Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)		
A1	1	280696 B				R1/R2/A1/R5		
A2	1	280696 B				R3/R4/A2/R5		
A3	1	280697 B				R1/R2/A3/R5		
A4	1	280697 B				R3/R4/A4/R5		
F1	1	280695 B				R1/R2/F1/R5		
F2	1	280695 B				R3/R4/F2/R5		
		Tolérance admissible Permissible tolerance		Périmètres Circumference		VP PU		Info-Plan:
				à polir polished		-		
				total total				
Tolér. limite Close tol.		Tolér. standard Std. tolerance				Echelle Scale		Poids Weight
Original / Modification Revision / Version		0100		Date Date		1 : 1		g/m
Nom				15.02.2023		Matière Material		
		Dessiné drawn		Gadreau, G.		Désignation Title		
		Vérifié checked		Bourreau, P.		Plan des rouleaux Isomat 5		
		Vue seen		Bourreau, P.		Schüco ADS 60 CH.HD		Ouvrant
						Plan N° Drawing No.		435410 RP 0000
						Réalisé par informatique Valable sans signature generated by EDP valid without signature		Remplace le Replacement for