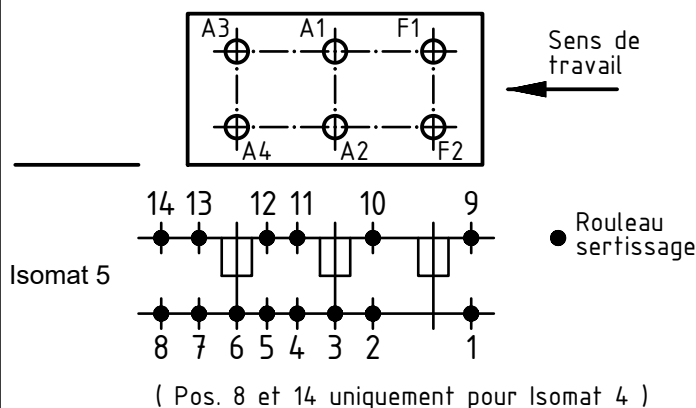
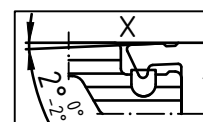


Technical drawing of a welded joint between an I-Profile and an E-Profile. The I-Profile has a height of 34. The E-Profile has a height of 84. The joint is a double V-groove weld. Dimensions include a total length of  $62^{+0.3}_{-0.4}$  and a weld width of 0.3. Surface texture symbols are present: A for the base metal and 0.4 for the weld surface.



|                                               |   |                                               |  | Qté Qty.                                                                                          |  | Art. N° Accessoires Art.-No. Accessories                                            |  |
|-----------------------------------------------|---|-----------------------------------------------|--|---------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
| Qté Qty.                                      |   | Art. N° Art.-No.                              |  | Art. N° Art.-No.                                                                                  |  | Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside) |  |
| A1                                            | 1 | 280699 B                                      |  |                                                                                                   |  | R1/R2/A1/R3                                                                         |  |
| A2                                            | 1 | 280699 B                                      |  |                                                                                                   |  | R1/R2/A2/R3                                                                         |  |
| A3                                            | 1 | 280700 B                                      |  |                                                                                                   |  | R1/R2/A3/R3                                                                         |  |
| A4                                            | 1 | 280700 B                                      |  |                                                                                                   |  | R1/R2/A4/R3                                                                         |  |
| F1                                            | 1 | 280698 B                                      |  |                                                                                                   |  | R1/R2/F1/R3                                                                         |  |
| F2                                            | 1 | 280698 B                                      |  |                                                                                                   |  | R1/R2/F2/R3                                                                         |  |
|                                               |   | Tolérance admissible<br>Permissible tolerance |  | Périmètres<br>Circumference                                                                       |  | VP<br>PU                                                                            |  |
|                                               |   |                                               |  | à polir<br>polished                                                                               |  | -                                                                                   |  |
|                                               |   |                                               |  | total<br>total                                                                                    |  |                                                                                     |  |
| Tolér. limite<br>Close tol.                   |   | Tolér. standard<br>Std. tolerance             |  |                                                                                                   |  | Echelle<br>Scale                                                                    |  |
|                                               |   |                                               |  |                                                                                                   |  | 1 : 1                                                                               |  |
|                                               |   |                                               |  |                                                                                                   |  | Info-Plan:                                                                          |  |
|                                               |   |                                               |  |                                                                                                   |  | Poids<br>Weight                                                                     |  |
|                                               |   |                                               |  |                                                                                                   |  | g/m                                                                                 |  |
| Original / Modification<br>Revision / Version |   |                                               |  | 0100                                                                                              |  |                                                                                     |  |
| Nom                                           |   |                                               |  | Date<br>Date                                                                                      |  |                                                                                     |  |
|                                               |   |                                               |  | 14.02.2023                                                                                        |  |                                                                                     |  |
|                                               |   |                                               |  | Nom                                                                                               |  |                                                                                     |  |
|                                               |   |                                               |  | Dessiné<br>drawn                                                                                  |  |                                                                                     |  |
|                                               |   |                                               |  | Gadreau, G.                                                                                       |  |                                                                                     |  |
|                                               |   |                                               |  | Vérifié<br>checked                                                                                |  |                                                                                     |  |
|                                               |   |                                               |  | Bourreau, P.                                                                                      |  |                                                                                     |  |
|                                               |   |                                               |  | Vue<br>seen                                                                                       |  |                                                                                     |  |
|                                               |   |                                               |  | Bourreau, P.                                                                                      |  |                                                                                     |  |
|                                               |   |                                               |  | Matière<br>Material                                                                               |  |                                                                                     |  |
|                                               |   |                                               |  | Designation<br>Title                                                                              |  |                                                                                     |  |
|                                               |   |                                               |  | Plan des rouleaux<br>Isomat 5                                                                     |  |                                                                                     |  |
|                                               |   |                                               |  | Schüco ADS 60 CH Profilé de traverse                                                              |  |                                                                                     |  |
|                                               |   |                                               |  | Plan N°<br>Drawing No.                                                                            |  |                                                                                     |  |
|                                               |   |                                               |  | 435470 RP 0000                                                                                    |  |                                                                                     |  |
|                                               |   |                                               |  | Réalisé par informatique<br>Valable sans signature<br>generated by EDP<br>valid without signature |  |                                                                                     |  |
|                                               |   |                                               |  | Remplace le<br>Replacement<br>for                                                                 |  |                                                                                     |  |
|                                               |   |                                               |  |                                                                                                   |  |                                                                                     |  |