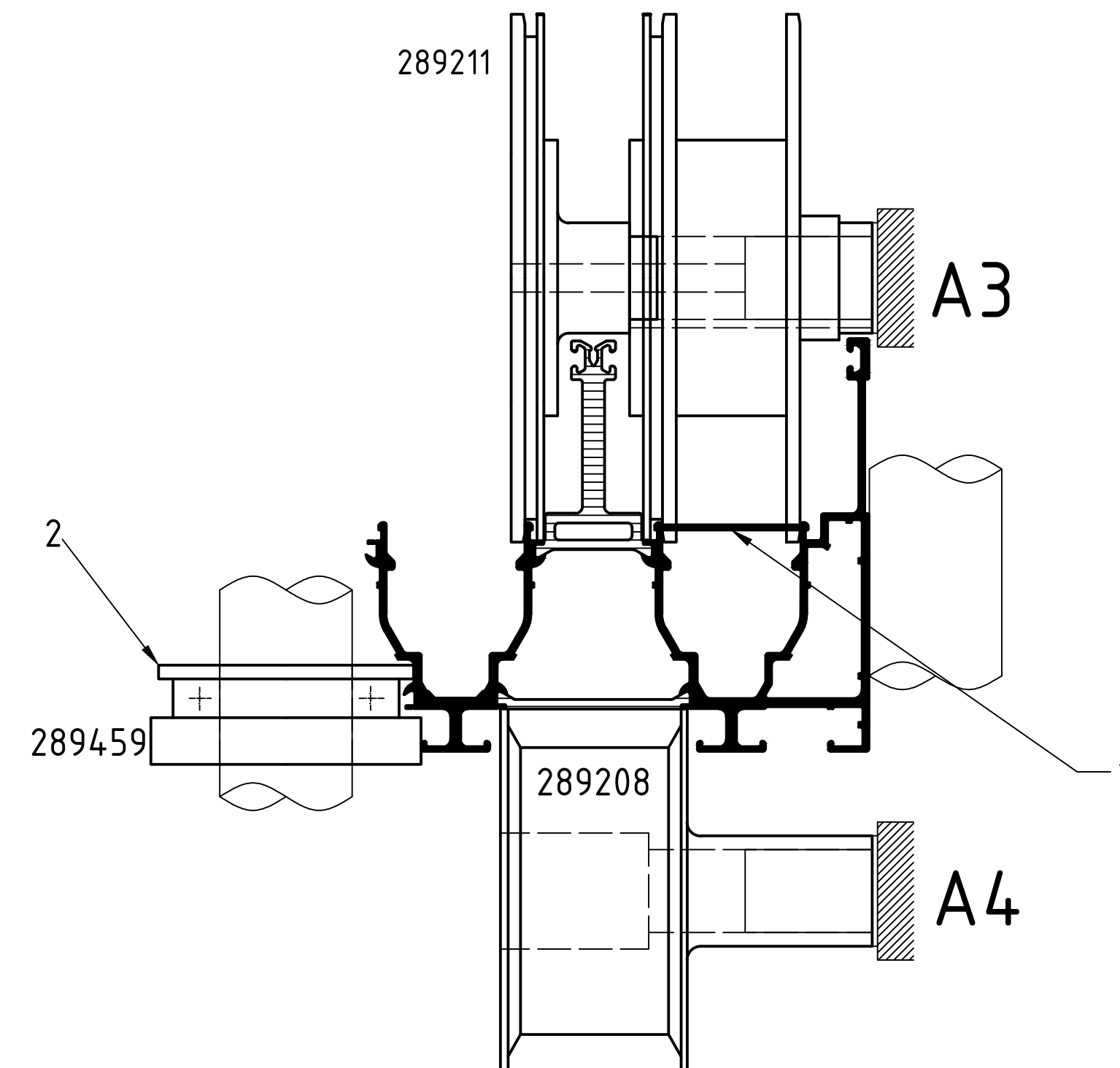
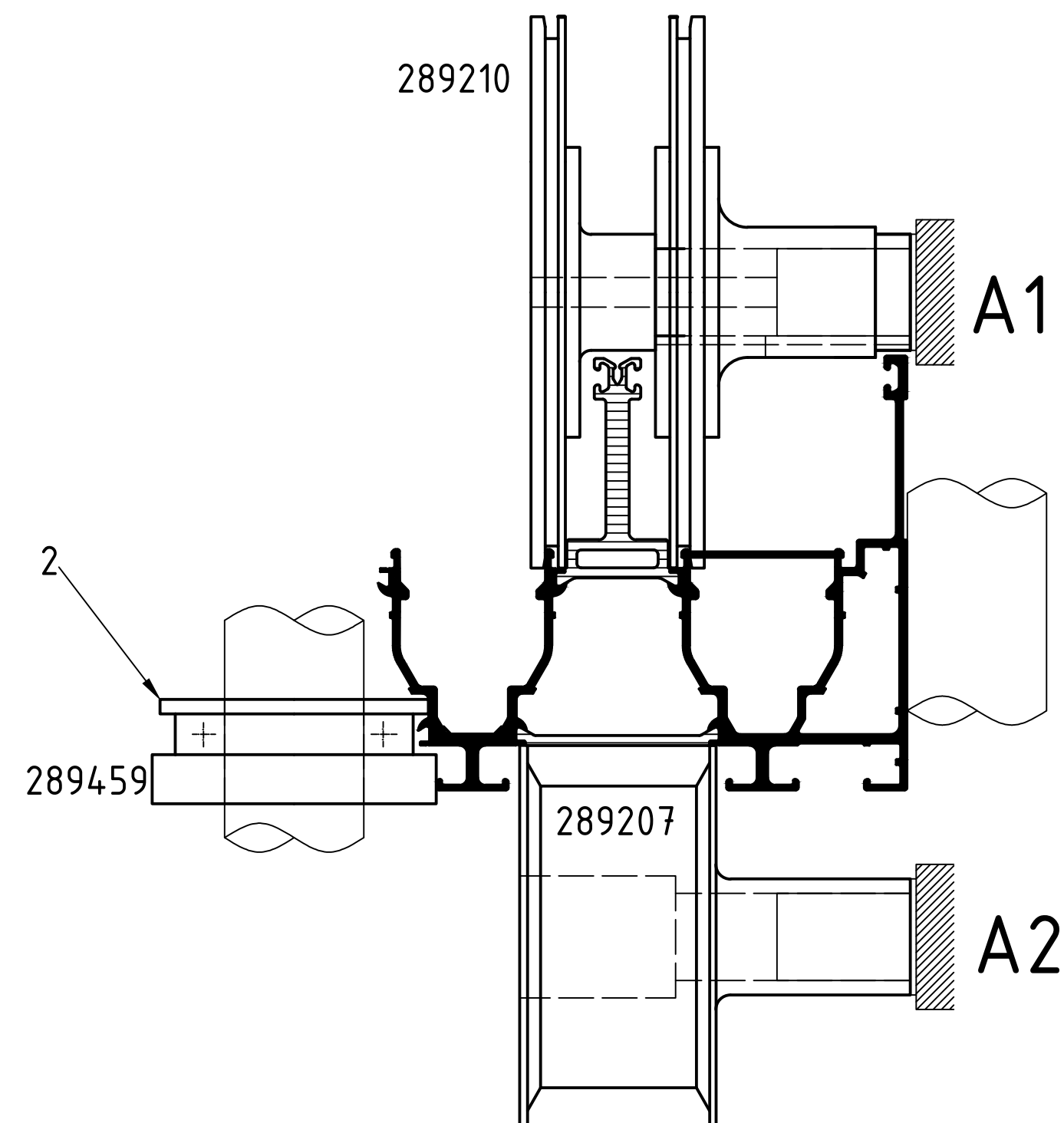
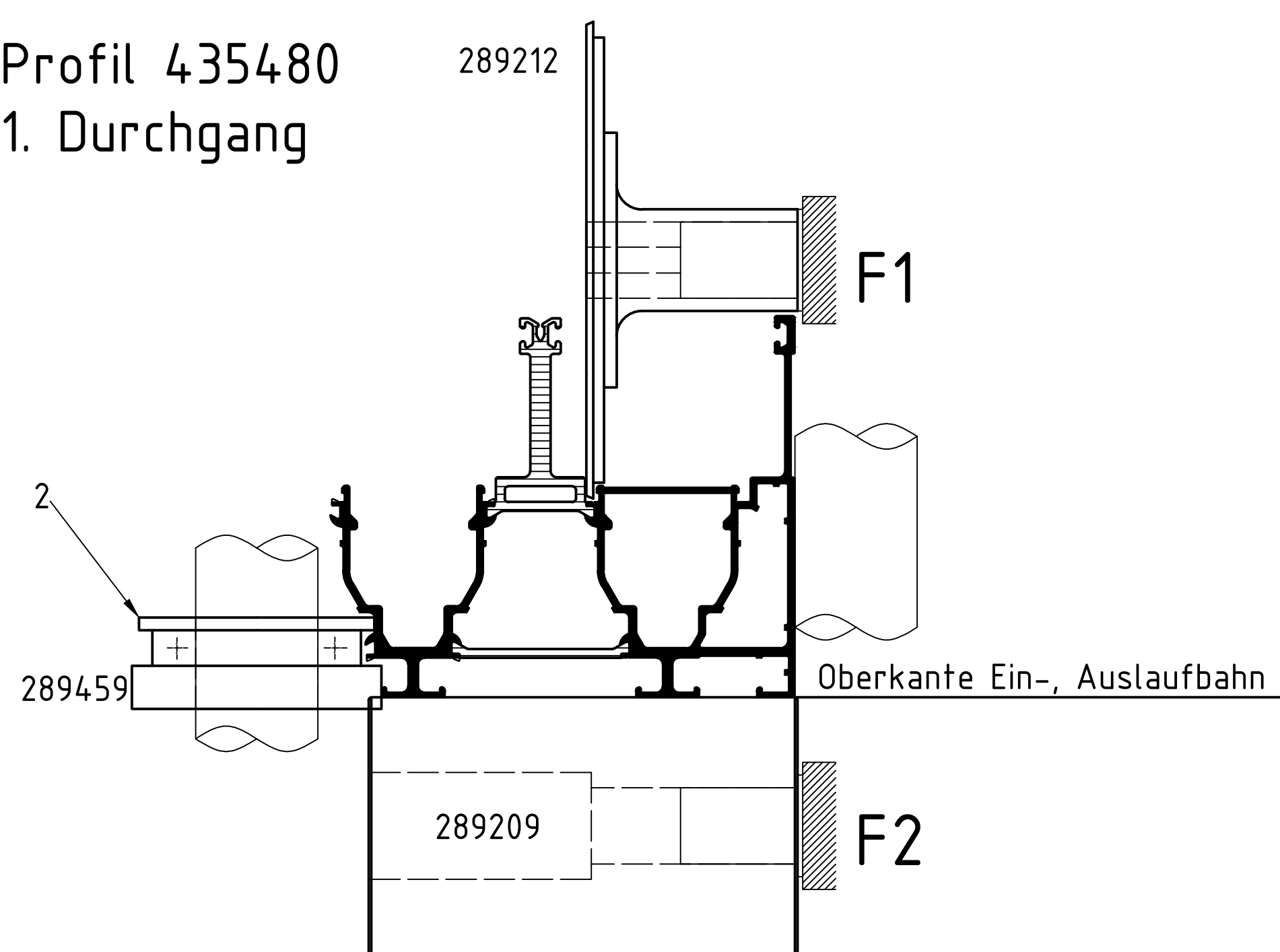


Profil 435480 1. Durchgang

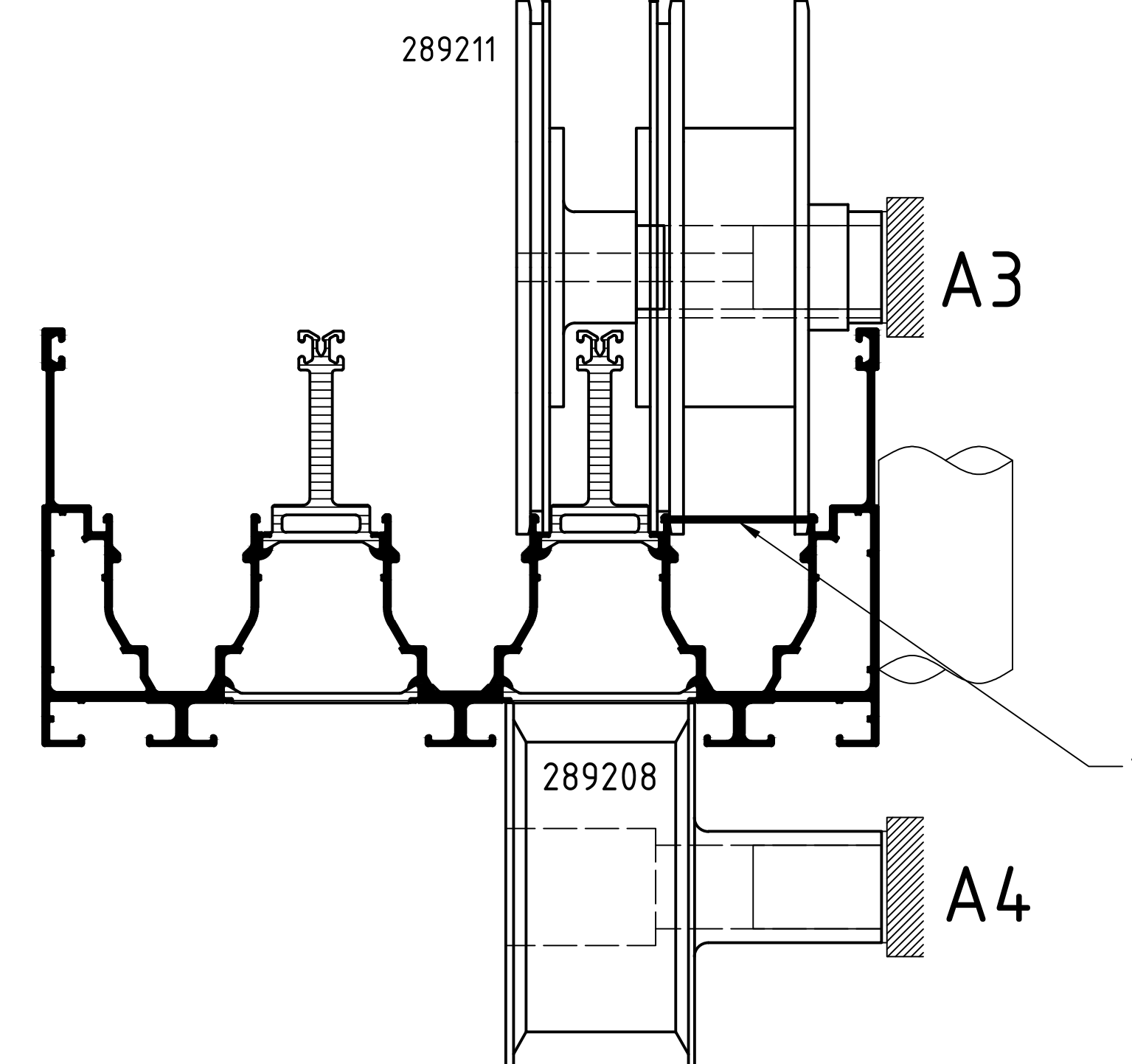
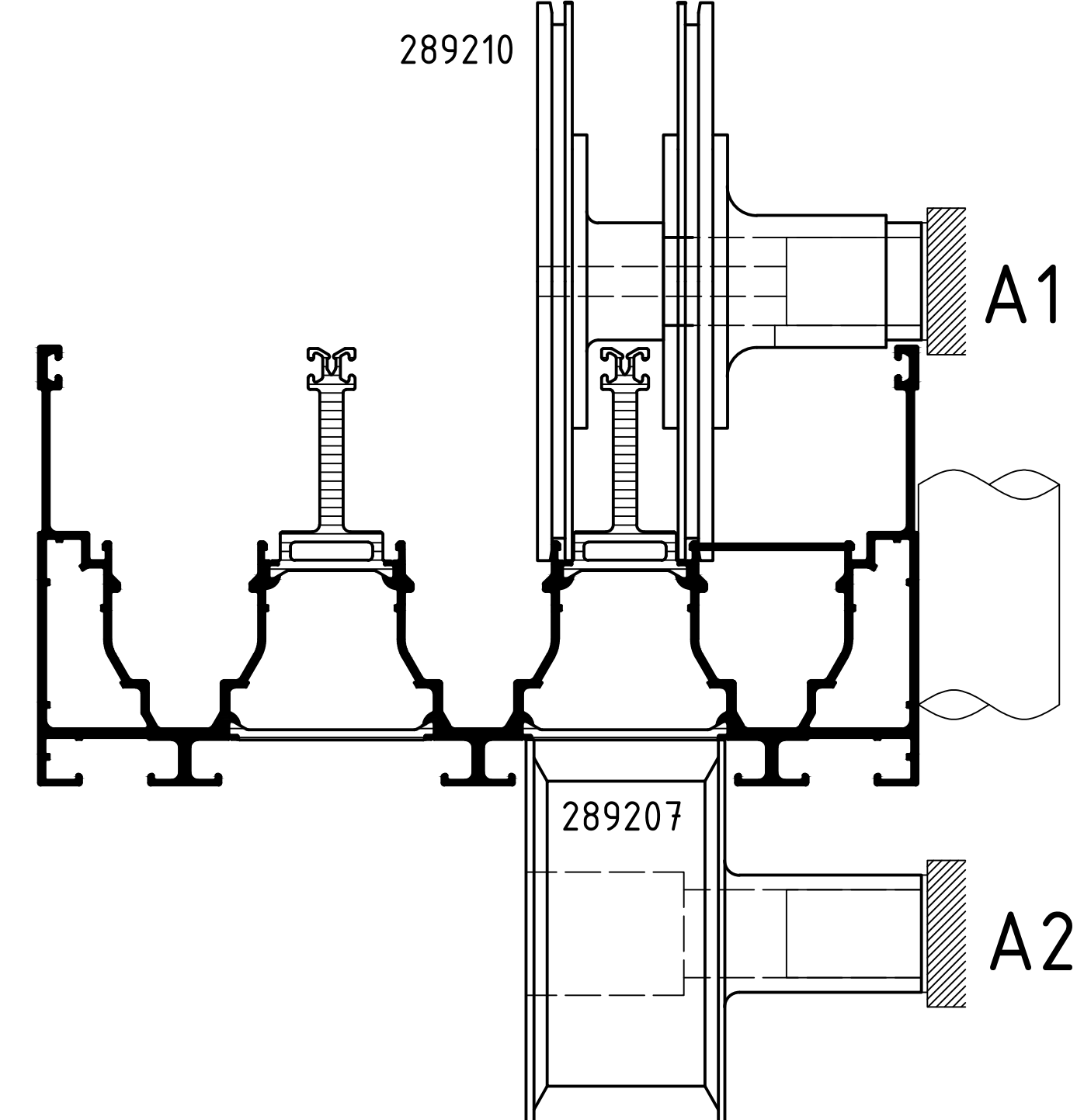
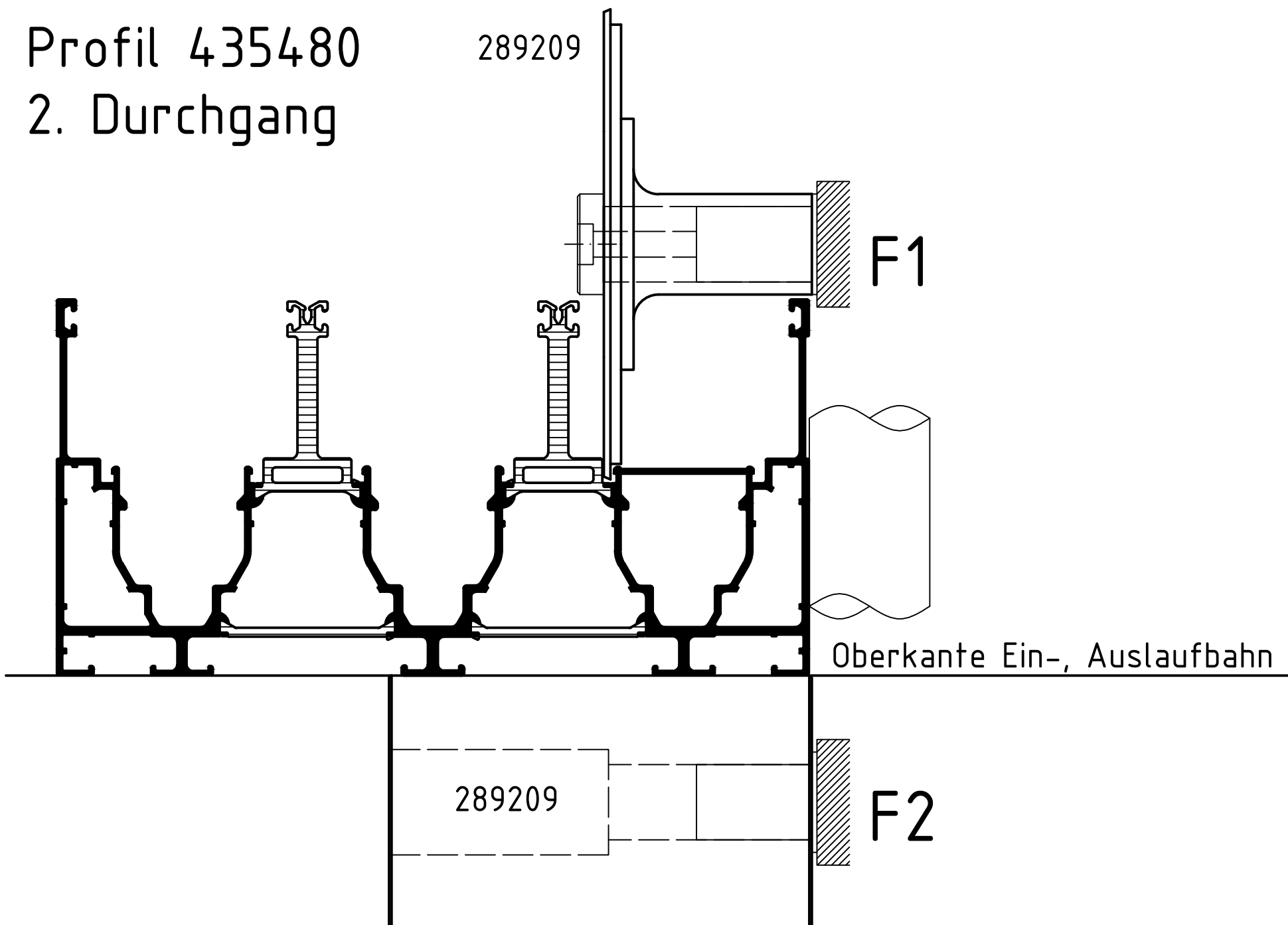


Profil 435480 pro
Durchgang einmal vor
und wieder zurück
verrollen.

1: Stützsteg wird beim
Verrollen vom Profil
getrennt.
Nach dem Durchgang
Stützsteg entfernen

2: Seitliche Andruckrollen
289459 werden nur beim
1. Durchgang verwendet

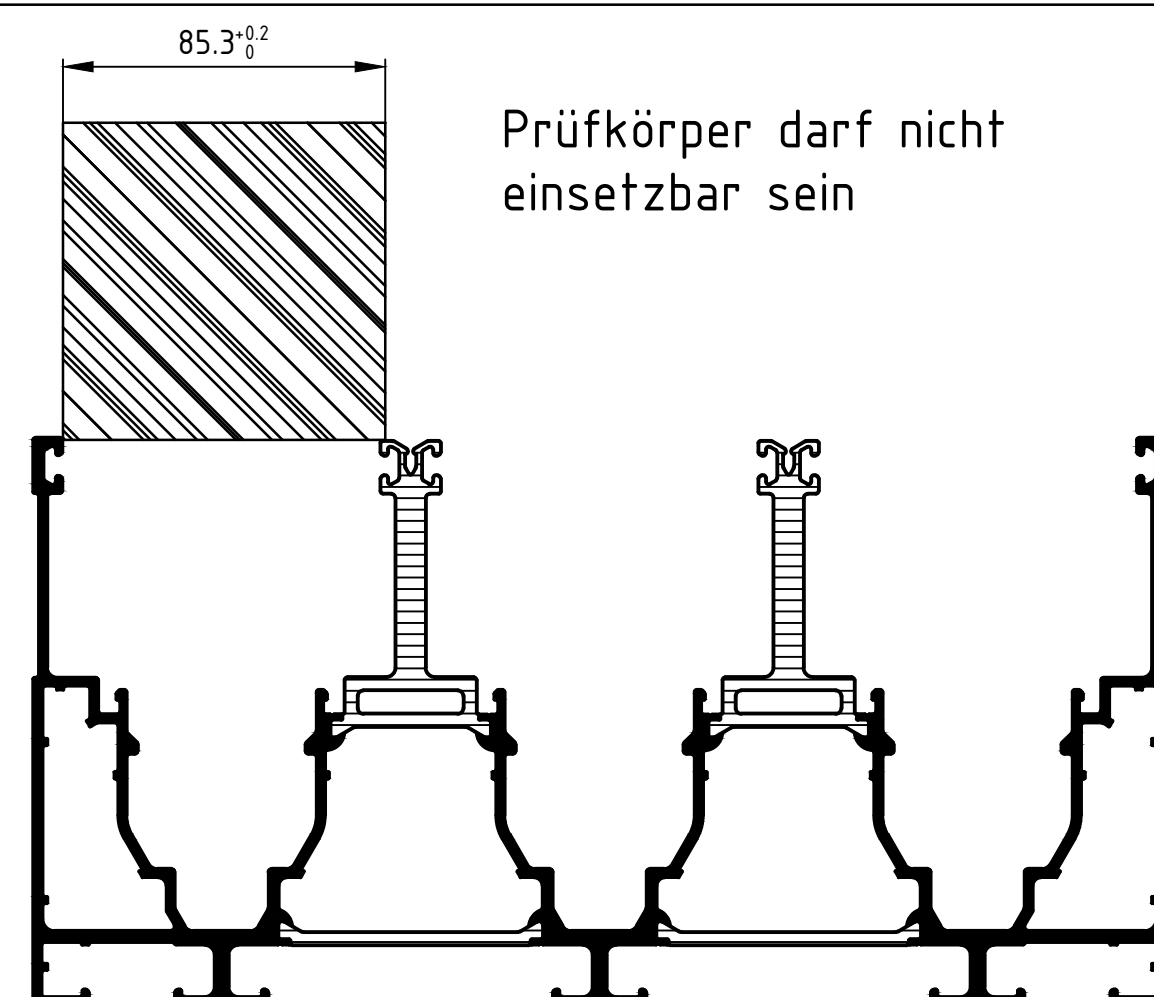
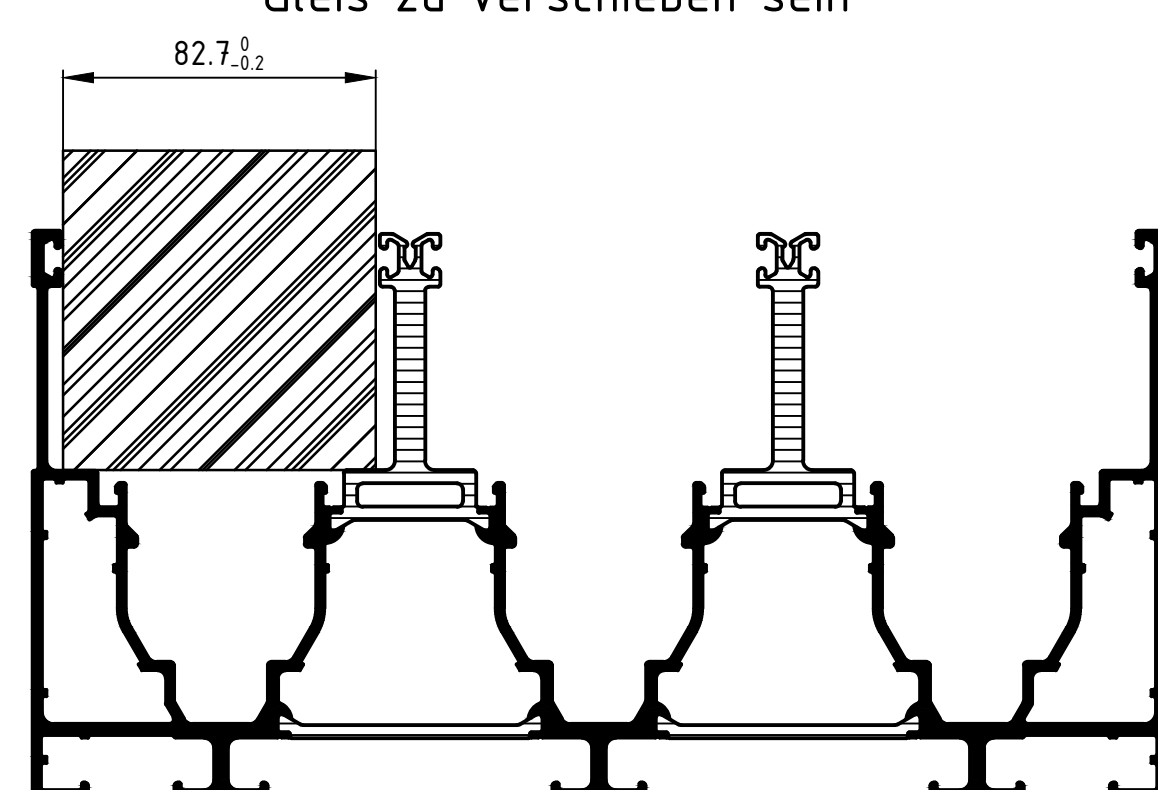
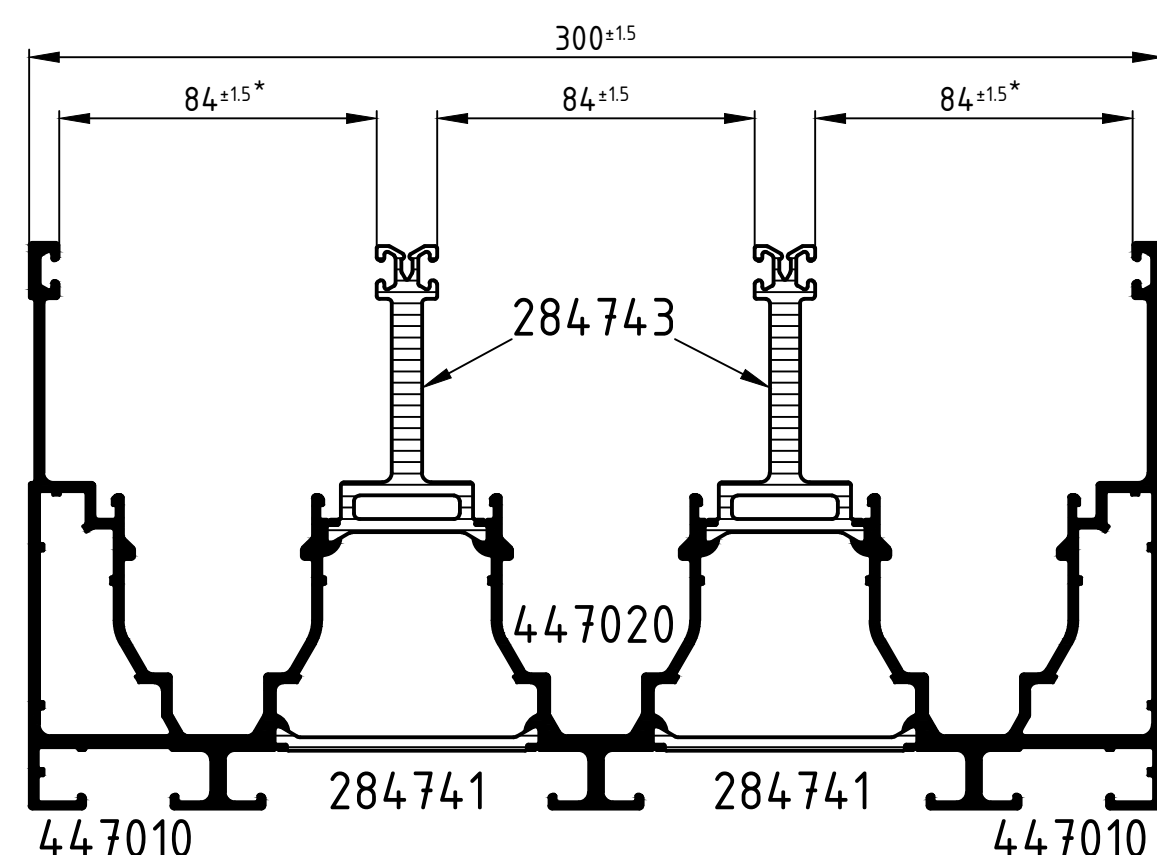
Profil 435480 2. Durchgang



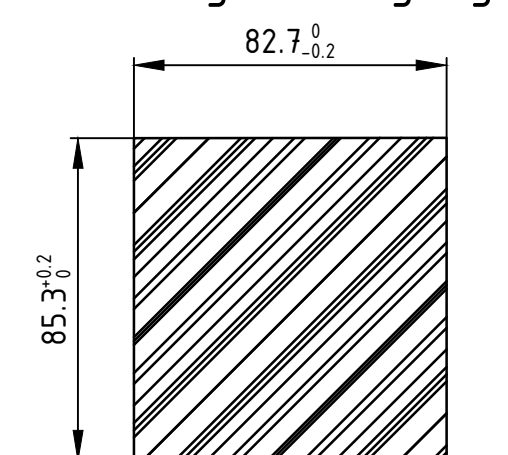
Profil 435480 nach dem
1. Durchgang in
Querrichtung für den
2. Durchgang um 180°
drehen

Für den 2. Durchgang ist
die Isomatverbreiterung
erforderlich.
Isomat 4: 289986
Isomat 5: 289987

Maßkontrolle:



Prüfkörper (Eigenfertigung)



Länge: 1000mm
Hartholz/Kunststoff

* +/- 2mm bis 200mm von den Profildenden, weitere Toleranzen und Angaben siehe Zeichnung 435480 PV 0000

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Technische Änderungen vorbehalten. © Schüco International KG, Bielefeld, Germany. Alle Rechte vorbehalten.

0 10 20 30 40 50mm

Achtung: Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.		Attention:																																																																		
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