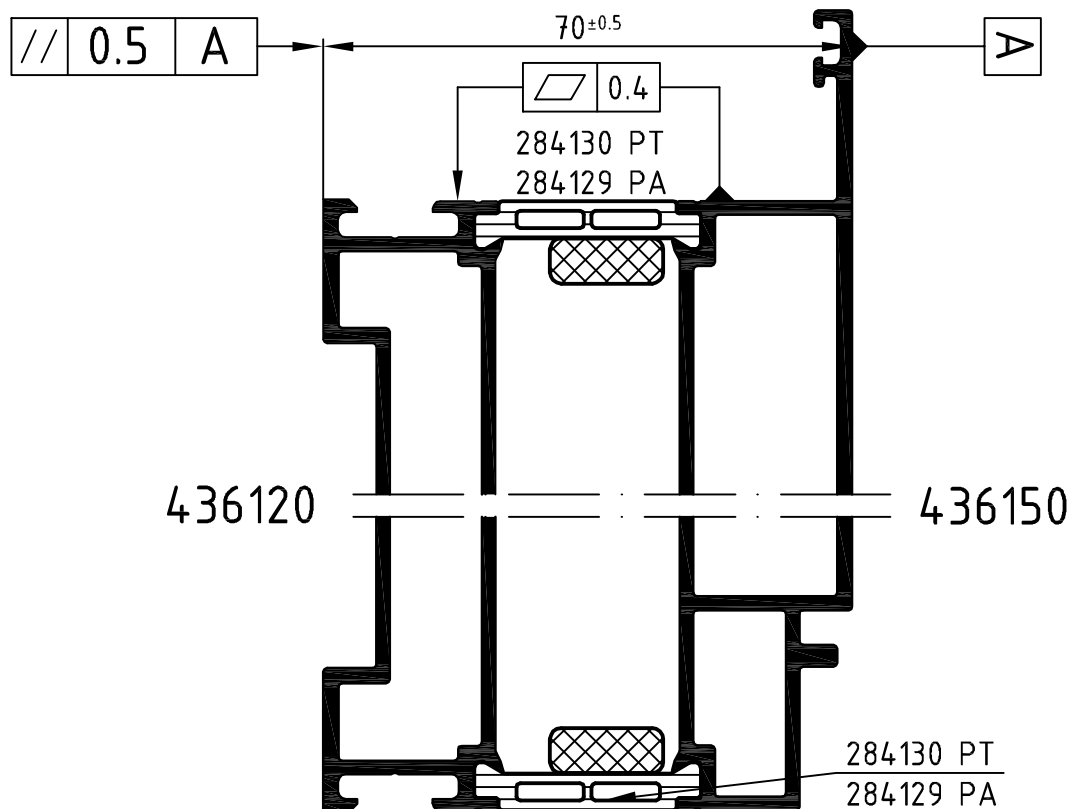
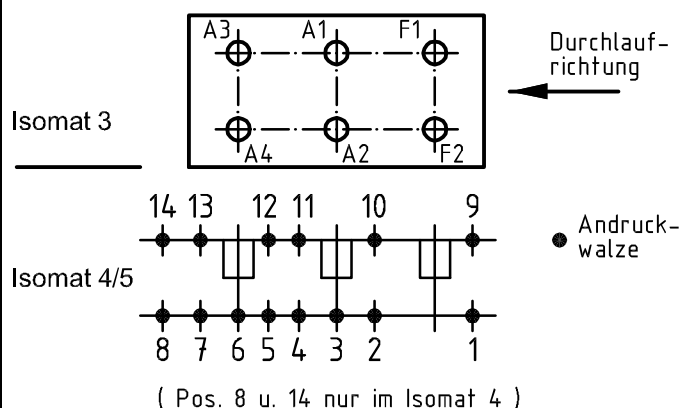
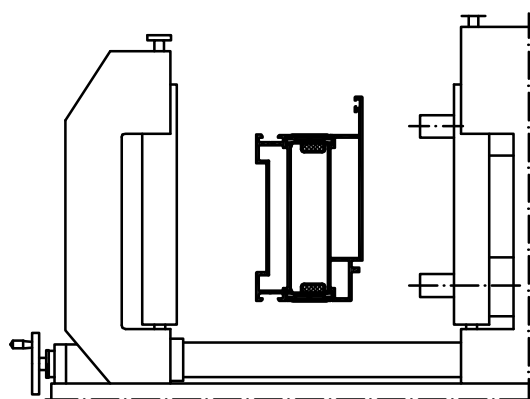




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. |                            | Art.-Nr. Zubehör<br>Art.-No. Accessories |                       |  |          |  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|----------------------------|------------------------------------------|-----------------------|--|----------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6                          | 282821 (20.0 mm)                         |                       |  |          |  |
|                                           | R2            | 6                                             | 280743                               | ( 5.0 mm)                                                                       |               |                            |                                          |                       |  |          |  |
| A1                                        | 1             | 283128 B                                      | 283128 B                             | R1/A1/R2                                                                        |               |                            |                                          |                       |  |          |  |
| A2                                        | 1             | 283128 B                                      | 283128 B                             | R1/A2/R2                                                                        |               |                            |                                          |                       |  |          |  |
| A3                                        | 1             | 283129 B                                      | 283128 B                             | R1/A3/R2                                                                        |               |                            |                                          |                       |  |          |  |
| A4                                        | 1             | 283129 B                                      | 283128 B                             | R1/A4/R2                                                                        |               |                            |                                          |                       |  |          |  |
| F1                                        | 1             | 283127 B                                      |                                      | R1/F1/R2                                                                        |               |                            |                                          |                       |  |          |  |
| F2                                        | 1             | 283127 B                                      |                                      | R1/F2/R2                                                                        |               |                            |                                          |                       |  |          |  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                   |                                          | Info-Plan:            |  |          |  |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | -                          |                                          |                       |  |          |  |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |               |                            |                                          | Maßstab<br>Scale      |  |          |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      | beschichtet<br>coated                                                           |               | - - -                      |                                          | 1 : 1                 |  |          |  |
| Original / Änderung<br>Revision / Version |               | 0201                                          |                                      | Datum<br>Date                                                                   |               | Name                       |                                          | Werkstoff<br>Material |  |          |  |
| Name                                      |               |                                               |                                      | 25.06.2012                                                                      |               |                            |                                          | Benennung<br>Title    |  |          |  |
| PT hinzugefügt                            |               | gez.<br>drawn                                 |                                      | Winkler                                                                         |               | Rollenplan<br>Isomat 3/4/5 |                                          | Schüco ADS 70.HI      |  |          |  |
|                                           |               | gepr.<br>checked                              |                                      | Finkemeyer                                                                      |               |                            |                                          |                       |  | IsoModul |  |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser                                                                       |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |
|                                           |               |                                               |                                      |                                                                                 |               |                            |                                          |                       |  |          |  |

**SCHÜCO**