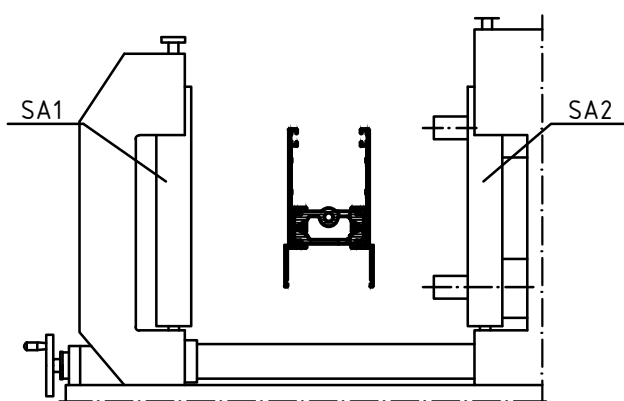


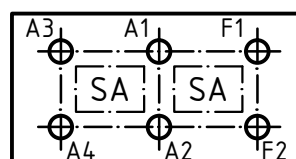
Technical drawing of a mechanical assembly in cross-section. The drawing shows a central component with a circular feature, flanked by two vertical supports. Dimensions and tolerances are indicated: a width of 39.4 ± 0.4 at the bottom, a height of 0.4 at the top, and a width of 0.5 at the bottom left. Material specifications are given as 284783 PA and 284782 PA. Part numbers 447520 are also shown.

Attention:  
Les trous doivent être  
du même côté.

Attention : Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.

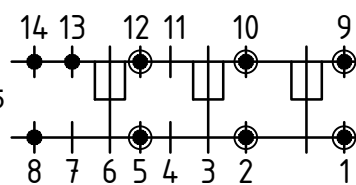


Position roul.  
guidage (SA)



Sens de  
travail

Isomat 4/5



- Rouleau sertissage

● Rouleau guidage latéral

( Pos. 8 et 14 uniquement pour Isomat 4 )

|                                               |                                     |                                               |                                                                                        |                              | Qté Qty.                                                                                              |                     | Art. N° Accessoires<br>Art.-No. Accessories |                 |
|-----------------------------------------------|-------------------------------------|-----------------------------------------------|----------------------------------------------------------------------------------------|------------------------------|-------------------------------------------------------------------------------------------------------|---------------------|---------------------------------------------|-----------------|
| Qté Qty.                                      | Art. N°<br>Art.-No.<br>für Isomat 5 | Art. N°<br>Art.-No.<br>für Isomat 4           | Disposition (de l'intérieur vers l'extérieur)<br>Assembly sequence (inside to outside) |                              | R1                                                                                                    | 6                   | 282821 (20.0 mm)                            |                 |
| A1                                            | 1                                   | 280699 B                                      | 280699 B                                                                               |                              | R1/A1/R2                                                                                              | R2                  | 6                                           | 296448 (8.0 mm) |
| A2                                            | 1                                   | 280699 B                                      | 280699 B                                                                               |                              | R1/A2/R2                                                                                              | SA1                 | 3                                           | 283120          |
| A3                                            | 1                                   | 280700 B                                      | 280699 B                                                                               |                              | R1/A3/R2                                                                                              | SA2                 | 3                                           | 283120          |
| A4                                            | 1                                   | 280700 B                                      | 280699 B                                                                               |                              | R1/A4/R2                                                                                              |                     |                                             |                 |
| F1                                            | 1                                   | 280698 B                                      |                                                                                        | R1/F1/R2                     |                                                                                                       |                     |                                             |                 |
| F2                                            | 1                                   | 280698 B                                      |                                                                                        | R1/F2/R2                     |                                                                                                       |                     |                                             |                 |
|                                               |                                     | Tolérance admissible<br>Permissible tolerance |                                                                                        | Périmètres<br>Circumference  |                                                                                                       | VP<br>PU            |                                             | Info-Plan:      |
|                                               |                                     |                                               |                                                                                        | à polir<br>polished          |                                                                                                       | Echelle<br>Scale    |                                             | Poids<br>Weight |
|                                               |                                     |                                               |                                                                                        | total<br>total               |                                                                                                       | 1 : 1               |                                             | g/m             |
| Tolér. limite<br>Close tol.                   |                                     | Tolér. standard<br>Std. tolerance             |                                                                                        | traitement surface<br>coated |                                                                                                       | Matière<br>Material |                                             |                 |
| Original / Modification<br>Revision / Version |                                     |                                               | 0201                                                                                   |                              | Date<br>Date                                                                                          |                     | Nom                                         |                 |
| Nom                                           |                                     |                                               | 29.04.2014                                                                             |                              | Designation<br>Title                                                                                  |                     | Plan des rouleaux<br>Isomat 4/5             |                 |
| Ajout godrons                                 |                                     |                                               | Dessiné<br>drawn                                                                       |                              | Vrizz J.                                                                                              |                     | Schüco ASS 39 SC                            |                 |
|                                               |                                     |                                               | Vérifié<br>checked                                                                     |                              | Finkemeyer                                                                                            |                     |                                             |                 |
|                                               |                                     |                                               | Vue<br>seen                                                                            |                              | Nienhüser                                                                                             |                     |                                             |                 |
|                                               |                                     |                                               |     |                              | Plan N°<br>Drawing No.                                                                                |                     | 435820 RP 1000                              |                 |
|                                               |                                     |                                               |                                                                                        |                              | Réalisation par informatique<br>Valable sans signature<br>generated by EDP<br>valid without signature |                     | Remplacement<br>Replacement<br>for          |                 |
|                                               |                                     |                                               |                                                                                        |                              |                                                                                                       |                     |                                             |                 |
|                                               |                                     |                                               |                                                                                        |                              |                                                                                                       |                     |                                             |                 |
|                                               |                                     |                                               |                                                                                        |                              |                                                                                                       |                     |                                             |                 |