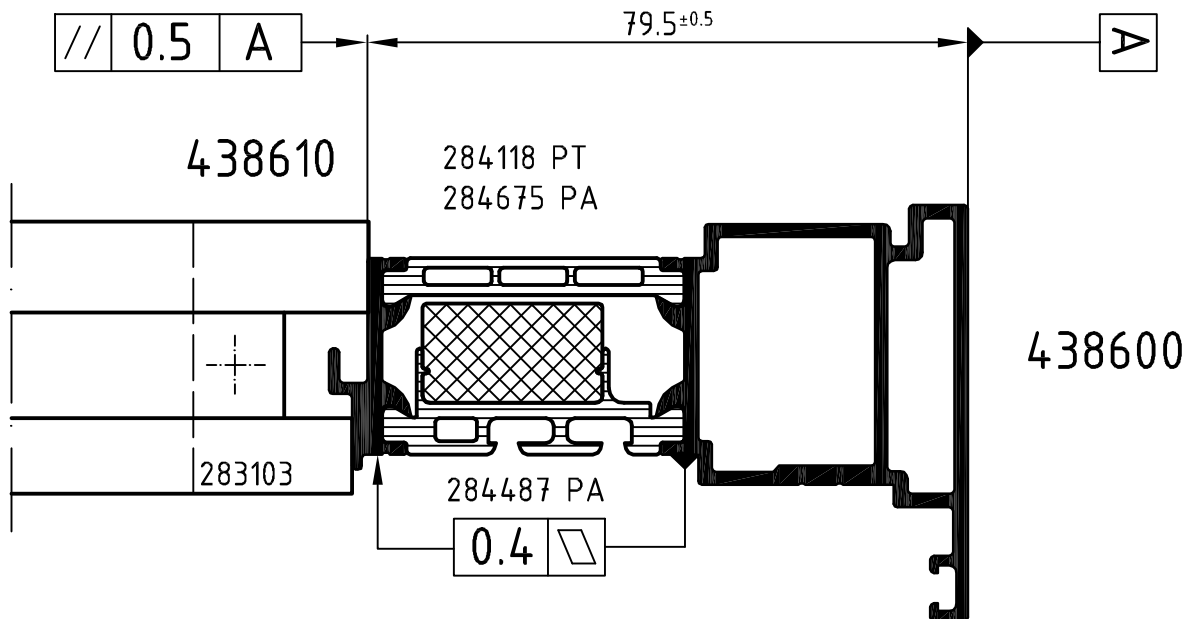
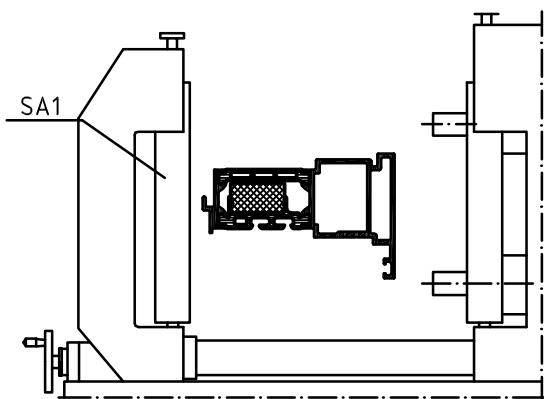


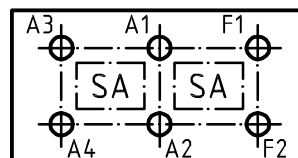


**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



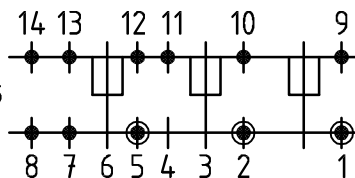
Position  
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty.                                                                            |                                  | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|----------------------------------|------------------------------------------|-------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                                                                                          |                                  |                                          |                   |  |
| A1                                        | 1                        | 282657 A                                      | 282657 A                             | R1/R2/A1/R3/R4/S1                                                               | R1                                                                                       | 6                                | 280743 ( 5.0 mm)                         |                   |  |
| A2                                        | 1                        | 282657 A                                      | 282657 A                             | R1/R2/A2                                                                        | R2                                                                                       | 6                                | 280752 (Adapter)                         |                   |  |
| A3                                        | 1                        | 282658 A                                      | 282657 A                             | R1/R2/A3                                                                        | R3                                                                                       | 1                                | 296449 ( 2.0 mm)                         |                   |  |
| A4                                        | 1                        | 282658 A                                      | 282657 A                             | R1/R2/A4                                                                        | R4                                                                                       | 1                                | 296452 ( 1.5 mm)                         |                   |  |
| F1                                        | 1                        | 282660 A                                      |                                      | R1/R2/F1                                                                        | S1                                                                                       | 1                                | 282014                                   |                   |  |
| F2                                        | 1                        | 282660 A                                      |                                      | R1/R2/F2                                                                        | SA1                                                                                      | 3                                | 283103*                                  |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  | *Isomat 3: 2                             |                   |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |                                                                                          | VP<br>PU                         |                                          | Info-Plan:        |  |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               | -                                                                                        |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |                                                                                          | Maßstab<br>Scale                 |                                          | Gewicht<br>Weight |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      | beschichtet<br>coated                                                           | — - —                                                                                    | 1 : 1                            |                                          |                   |  |
| Original / Änderung<br>Revision / Version | 0100                     |                                               | Datum<br>Date                        | Name                                                                            | Werkstoff<br>Material                                                                    |                                  |                                          |                   |  |
| Name                                      |                          | 27.01.2011                                    |                                      |                                                                                 | Benennung<br>Title                                                                       | Rollenplan<br>Isomat 3/4/5       |                                          |                   |  |
|                                           | gez.<br>drawn            | Finkemeyer                                    |                                      |                                                                                 | Schüco ADS 90.SI                                                                         | IsoModul                         |                                          |                   |  |
|                                           | gepr.<br>checked         | Winkler                                       |                                      |                                                                                 | 439420 RP 1000                                                                           |                                  |                                          |                   |  |
|                                           | ges.<br>seen             | Nienhüser                                     |                                      |                                                                                 | EDV erstellt:<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature | Ersatz für<br>Replacement<br>for |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |                   |  |