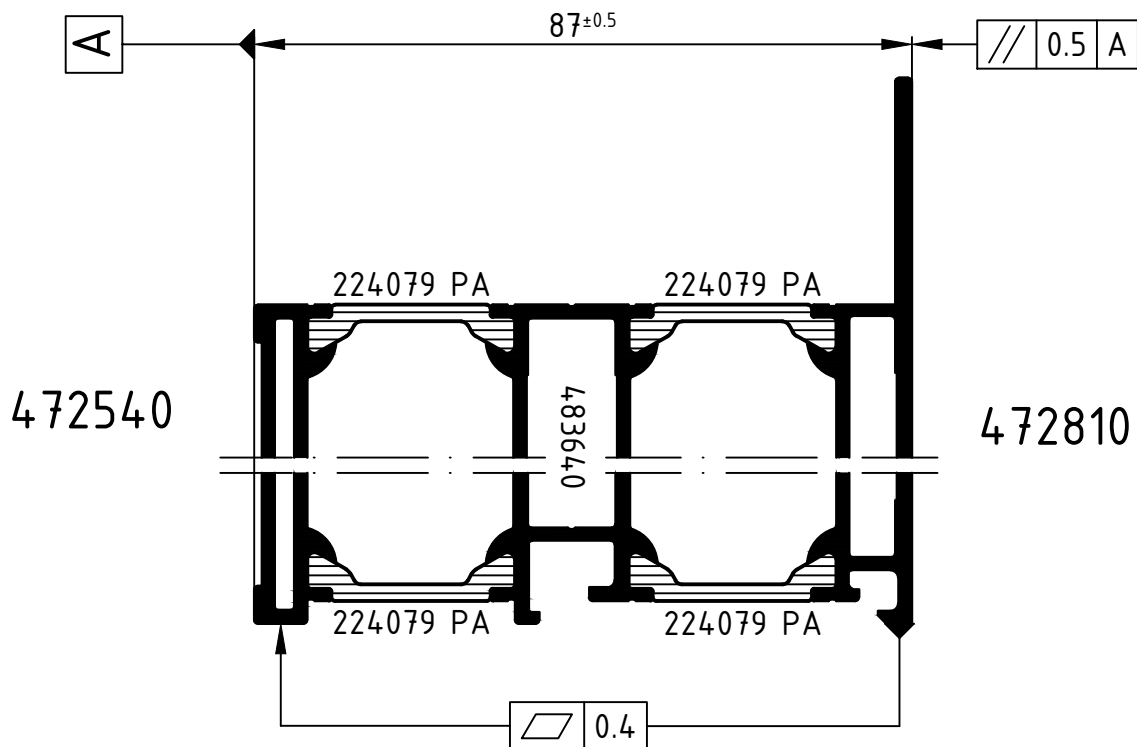
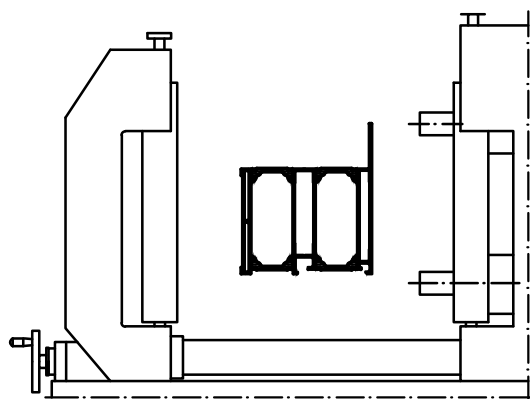


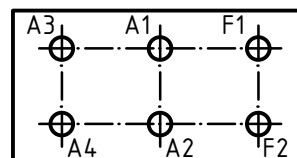


Gegebenenfalls in 2 Durchgängen rollen!

**Achtung:** Das Rollergebnis ist nach dem Verbund des Profils anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.  
**Attention:**

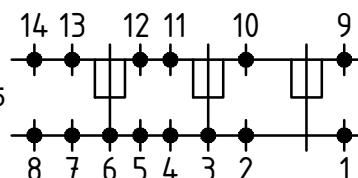


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty. |                       | Art.-Nr. Zubehör<br>Art.-No. Accessories |                            |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------|------------------------------------------|----------------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6                     | 296452 ( 1.5 mm)                         |                            |  |
| A1                                        | 1                        | 289785                                        | 289785                               | R1/A1                                                                           |               |                       |                                          |                            |  |
| A2                                        | 1                        | 289785                                        | 289785                               | R1/A2                                                                           |               |                       |                                          |                            |  |
| A3                                        | 1                        | 289786                                        | 289785                               | R1/A3                                                                           |               |                       |                                          |                            |  |
| A4                                        | 1                        | 289786                                        | 289785                               | R1/A4                                                                           |               |                       |                                          |                            |  |
| F1                                        | 1                        | 289783                                        |                                      | R1/F1                                                                           |               |                       |                                          |                            |  |
| F2                                        | 1                        | 289784                                        |                                      | R1/F2                                                                           |               |                       |                                          |                            |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU              |                                          | Info-Plan:                 |  |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               |               | -                     |                                          | Maßstab<br>Scale           |  |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |               |                       |                                          | 1 : 1                      |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      |                                                                                 |               | Werkstoff<br>Material |                                          | Gewicht<br>Weight          |  |
| Original / Änderung<br>Revision / Version |                          | 0201                                          |                                      | Datum<br>Date                                                                   |               | Name                  |                                          | Benennung<br>Title         |  |
| Name                                      |                          |                                               |                                      | 17.03.2020                                                                      |               |                       |                                          | Rollenplan<br>Isomat 3/4/5 |  |
| Hinweistext hinzu gefügt                  |                          | gez.<br>drawn                                 |                                      | Finkemeyer, C.                                                                  |               |                       |                                          | Schüco ADS 90 SimplySmart  |  |
|                                           |                          | gepr.<br>checked                              |                                      | Winkler, A.                                                                     |               |                       |                                          | 439600 RP 1000             |  |
|                                           |                          | ges.<br>seen                                  |                                      | Nienhüser, R.                                                                   |               |                       |                                          |                            |  |
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**SCHÜCO**