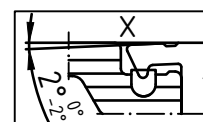


Technical drawing of a mechanical part showing a cross-section of a square frame with a central cavity. The drawing includes dimensions: overall width 75 ± 0.4 , overall height 84.5, and inner cavity width 44. Surface texture symbols are present: "0.5 A" on the top left and "0.3" on the top inner surface. Part numbers 284763, 284790, 462050, and 461460 are labeled with leader lines pointing to specific features.



A technical drawing showing a side view of a machine tool setup. A workpiece, which is a rectangular block with a central square hole, is mounted on a rotating table. The table is supported by a base. To the left of the table is a large, vertical, L-shaped structure, likely a part of the machine's frame or a support for a tool. To the right of the table is another vertical structure, possibly a tool holder or a guide. The drawing is a line drawing with no shading.

Sens de
travail

- Rouleau sertissage

	Qté Qty.	Art. N° Art.-No. für Isomat 3/5	Art. N° Art.-No. für Isomat 4	Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)	R1	Qté Qty. 6	Art. N° Accessoires Art.-No. Accessories 282821 (20.0 mm)
A1	1	282590 B	282590 B	R1/A1			
A2	1	282590 B	282590 B	R1/A2			
A3	1	282591 B	282590 B	R1/A3			
A4	1	282591 B	282590 B	R1/A4			
F1	1	282592 B		R1/F1			
F2	1	282592 B		R1/F2			

		Tolérance admissible Permissible tolerance	Périmètres Circumference		VP PU	Info-Plan:	
			à polir polished	-	Echelle Scale 1 : 1	Poids Weight g/m	
			total total				
Tolér. limite Close tol.	Tolér. standard Std. tolerance						
Original / Modification Revision / Version 0100			Date Date 03.04.2023	Nom	Matière Material		
Nom					Désignation Title Plan des rouleaux Isomat 3/4/5 Schüco AWS 75 BD		
		Dessiné drawn	Gadreau, G.		Plan N° Drawing No. 442070 RP 0000		
		Vérifié checked	Bourreau, P.				
		Vue seen	Bourreau, P.				
						Réalisé par informatique Valeable sans signature generated by EDP valid without signature	Remplace le Replacement for