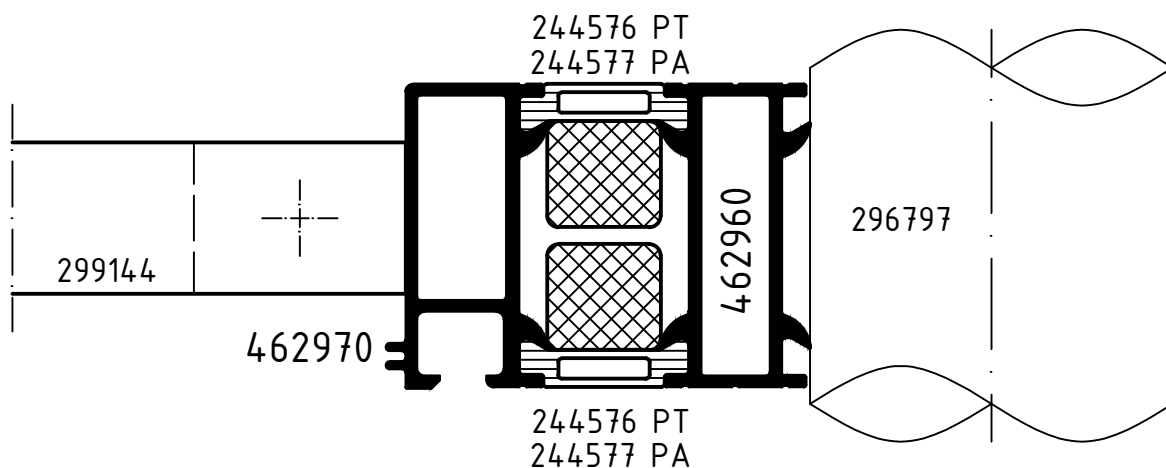
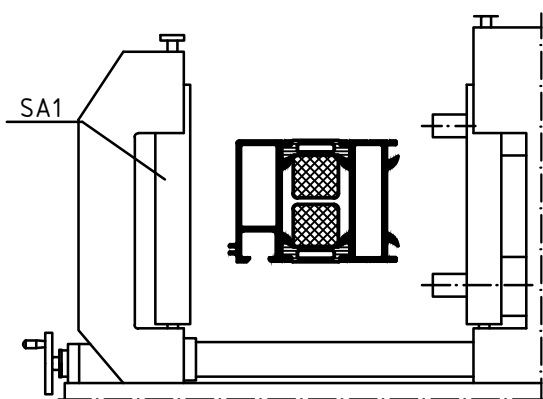


Profil wird in zwei Durchgängen gerollt. 2. Durchgang siehe RP 442920RP1100  
Eloxierung ist nach dem Verrollen auch mit PA-Stegen nicht möglich!  
Isomat 4/5: Andruckwalzen 9, 10 und 12 aus Aluminium (Art.-Nr. 296797)

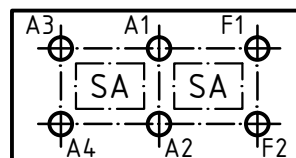
**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



Position

SA-Rollen

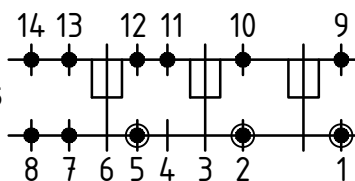
Isomat 3



Durchlauf-  
richtung



Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty.                                                                           |                       | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|-----------------------|------------------------------------------|-------------------|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                                                                                         |                       |                                          |                   |
| A1                                        | 1                        | 280696 B                                      | 280696 B                             | R1/R2/A1/R3                                                                     | R1                                                                                      | 6                     | 299326 ( 1.0 mm)                         |                   |
| A2                                        | 1                        | 280696 B                                      | 280696 B                             | R1/R2/A2/R3                                                                     | R2                                                                                      | 6                     | 280753 (15.0 mm)                         |                   |
| A3                                        | 1                        | 280697 B                                      | 280696 B                             | R1/R2/A3/R3                                                                     | R3                                                                                      | 6                     | 296212 (17.0 mm)                         |                   |
| A4                                        | 1                        | 280697 B                                      | 280696 B                             | R1/R2/A4/R3                                                                     | SA1                                                                                     | 3                     | 299144*                                  |                   |
| F1                                        | 1                        | 280695 B                                      |                                      | R1/R2/F1/R3                                                                     |                                                                                         |                       | *Isomat 3: 2                             |                   |
| F2                                        | 1                        | 280695 B                                      |                                      | R1/R2/F2/R3                                                                     |                                                                                         |                       |                                          |                   |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          | VP<br>PU                                                                                |                       | Info-Plan:                               |                   |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               |                                                                                         |                       |                                          |                   |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |                                                                                         |                       |                                          |                   |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      | beschichtet<br>coated                                                           | — - —                                                                                   | Maßstab<br>Scale      | 1 : 1                                    | Gewicht<br>Weight |
| Original / Änderung<br>Revision / Version |                          | 0201                                          |                                      | Datum<br>Date                                                                   | Name                                                                                    | Werkstoff<br>Material |                                          |                   |
| Name                                      |                          |                                               |                                      | 13.10.2015                                                                      |                                                                                         | Benennung<br>Title    |                                          |                   |
| Text geändert                             |                          | gez.<br>drawn                                 | Finkemeyer, C.                       |                                                                                 |                                                                                         | Rollenplan            |                                          |                   |
|                                           |                          | gepr.<br>checked                              | Winkler                              |                                                                                 |                                                                                         | Isomat 3/4/5          |                                          |                   |
|                                           |                          | ges.<br>seen                                  | Nienhüser                            |                                                                                 |                                                                                         | Schüco AWS 120 CC.SI  |                                          |                   |
|                                           |                          |                                               |                                      |                                                                                 | IsoModul                                                                                |                       |                                          |                   |
|                                           |                          |                                               |                                      |                                                                                 | 442920 RP 1000                                                                          |                       |                                          |                   |
|                                           |                          |                                               |                                      |                                                                                 | Zeichn.-Nr.<br>Drawing No.                                                              |                       |                                          |                   |
|                                           |                          |                                               |                                      |                                                                                 | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                       |                                          |                   |
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